

GOVERNMENT OF INDIA MINISTRY OF SKILL DEVELOPMENT & ENTREPRENEURSHIP DIRECTORATE GENERAL OF TRAINING

COMPETENCY BASED CURRICULUM

MASON (BUILDING CONSTRUCTOR)

(Duration: One Year) Revised in July 2022

CRAFTSMEN TRAINING SCHEME (CTS)

NSQF LEVEL-3



SECTOR – CONSTRUCTION



MASON (BUILDING CONSTRUCTOR)

(Engineering Trade)

(Revised in July 2022)

Version: 2.0

CRAFTSMEN TRAINING SCHEME (CTS)

NSQF LEVEL-3

Developed By

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1. COURSE INFORMATION

During the one-year duration a candidate of Mason (Building Constructor) trade is trained on subjects Professional Skill, Professional Knowledge and Employability Skills related to job role. In addition to this a candidate is entrusted to make/do project work and Extra Curricular Activities to build up confidence. The practical skills are imparted in simple to complex manner & simultaneously theory subject is taught in the same fashion to apply cognitive knowledge while executing task. The practical part starts with basic constructional work viz. cutting of bricks / stones, Masonry (brick/stone), Cutting of rods, R.C.C work, etc. and finally to constructing building, finishing work, centering shuttering for R.C.C beams, column, lintels etc. at the end of the course. The broad components covered under Professional Skill subject are as below:

The practical part starts with basic constructional parts (Masonry) and the candidate imparted training on allied trades viz., carpenter (which leads to multi-skilling). In the basic carpentry the skills imparted are marking, sawing, Planning, chiseling, measurement, drilling, grinding of tools and observation of all safety aspects is mandatory. The safety aspects cover components like OSH&E, PPE, Fire extinguisher, First Aid etc. Masonry deals with making masonry brick wall as per drawing leaving space for door & window opening, Preparation of R.C.C casting, Construction of cavity wall, Laying out of building plan, diagonal check-up, fixing up of excavation lines, Wall & ceiling plastering, Making of different types of floor determining and Formation of Slope.

Further, laying of drain pipe, jointing, fittings & fixing of W.C. pan, urinals, gully trap. Construction of manhole etc., Construction of septic tank, Fixing& fittings of wash basin, flushing cistern, sink, vent pipe, etc., Construction of stone wall, Laying of marble on floor & stair, Construction of circular brick & hollow block walls, Preparing & mixing of concrete, formwork, casting of roof slab, beams, lintels, stair, column etc., cutting & setting of glazed tiles to walls, Laying of mosaic, terrazzo & tile flooring, Construction of R.C.C. & Brick stairs are being taught in the practical.

Professional Knowledge subject is simultaneously taught in the same fashion to apply cognitive knowledge while executing task. In addition components like Physical properties of materials, different types of constructional materials such as bricks, properties of good bricks, various types of cement with their properties, types of bonding in masonry work, foundation related knowledge, about R.C.Care also covered under theory part.

Projects need to be completed by the candidates in a group. In addition to above components the core skills components viz., Workshop calculation & Science, Engineering Drawing, Employability Skills are also covered. These core skills are essential skills which are necessary to perform the job in any given situation.



2.1 GENERAL

The Directorate General of Training (DGT) under Ministry of Skill Development & Entrepreneurship offers a range of vocational training courses catering to the need of different sectors of economy/ Labour market. The vocational training programmes are delivered under the aegis of Directorate General of Training (DGT). Craftsman Training Scheme (CTS) with variants and Apprenticeship Training Scheme (ATS) are two pioneer schemes of DGT for strengthening vocational training.

Mason (Building Constructor) trade under CTS is one of the popular courses delivered nationwide through network of ITIs. The course is of one-year duration. It mainly consists of Domain area and Core area. The Domain area (Trade Theory & Practical) imparts professional skills and knowledge, while Core area (Employability Skills) imparts requisite core skills, knowledge and life skills. After passing out the training program, the trainee is awarded National Trade Certificate (NTC) by DGT which is recognized worldwide.

Candidates broadly need to demonstrate that they are able to:

- Read & interpret technical parameters/document, plan and organize work processes, identify necessary materials and tools;
- Perform task with due consideration to safety rules, accident prevention regulations and environmental protection stipulations;
- Apply professional skill, knowledge, core skills & employability skills while performing jobs.
- Document the technical parameters related to the task undertaken.

2.2 PROGRESSION PATHWAYS

- Can join industry as Technician and will progress further as Senior Technician, Supervisor and can rise up to the level of Manager.
- Can become Entrepreneur in the related field.
- Can join Apprenticeship programme in different types of industries leading to National Apprenticeship certificate (NAC).
- Can join Crafts Instructor Training Scheme (CITS) in the trade for becoming instructor in ITIs.
- Can join advanced Diploma (Vocational) courses under DGT as applicable.



2.3 COURSE STRUCTURE

Table below depicts the distribution of training hours across various course elements during a period of one year:-

S No.	Course Element	Notional Training Hours
1	Professional Skill (Trade Practical)	840
2	Professional Knowledge (Trade Theory)	240
3	Employability Skills	120
	Total	1200

Every year 150 hours of mandatory OJT (On the Job Training) at nearby industry, wherever not available then group project is mandatory.

On the Job Training (OJT)/ Group Project	150
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Trainees of one-year or two-year trade can also opt for optional courses of up to 240 hours in each year for 10th/ 12th class certificate along with ITI certification, or, add on short term courses

2.4 ASSESSMENT & CERTIFICATION

The trainee will be tested for his skill, knowledge and attitude during the period of course through formative assessment and at the end of the training programme through summative assessment as notified by the DGT from time to time.

a) The **Continuous Assessment** (Internal) during the period of training will be done by **Formative Assessment Method** by testing for assessment criteria listed against learning outcomes. The training institute has to maintain an individual trainee portfolio as detailed in assessment guideline. The marks of internal assessment will be as per the formative assessment template provided on <u>www.bharatskills.gov.in</u>

b) The final assessment will be in the form of summative assessment. The All India Trade Test for awarding NTC will be conducted by Controller of examinations, DGT as per the guidelines. The pattern and marking structure is being notified by DGT from time to time. **The learning outcome and assessment criteria will be the basis for setting question papers for final**



assessment. The examiner during final examination will also check the individual trainee's profile as detailed in assessment guideline before giving marks for practical examination.

2.4.1 PASS REGULATION

For the purposes of determining the overall result, weightage of 100% is applied for six months and one year duration courses and 50% weightage is applied to each examination for two years courses. The minimum pass percent for Trade Practical and Formative assessment is 60% & for all other subjects is 33%.

2.4.2 ASSESSMENT GUIDELINE

Appropriate arrangements should be made to ensure that there will be no artificial barriers to assessment. The nature of special needs should be taken into account while undertaking the assessment. Due consideration should be given while assessing for teamwork, avoidance/reduction of scrap/wastage and disposal of scrap/waste as per procedure, behavioral attitude, sensitivity to the environment and regularity in training. The sensitivity towards OSHE and self-learning attitude are to be considered while assessing competency.

Assessment will be evidence based comprising some of the following:

- Job carried out in labs/workshop
- Record book/ daily diary
- Answer sheet of assessment
- Viva-voce
- Progress chart
- Attendance and punctuality
- Assignment
- Project work
- Computer based multiple choice question examination
- Practical Examination

Evidences and records of internal (Formative) assessments are to be preserved until forthcoming examination for audit and verification by examining body. The following marking pattern to be adopted for formative assessment:

	Performance Level					Evidence					
(a)	(a) Marks in the range of 60%-75% to be allotted during assessment										
For	For performance in this grade, the • Demonstration of good skill in the use of										



candidate should produce work which demonstrates attainment of an acceptable standard of craftsmanship with occasional guidance, and due regard for safety procedures and practices	 hand tools, machine tools and workshop equipment. 60-70% accuracy achieved while undertaking different work with those demanded by the component/job. A fairly good level of neatness and consistency in the finish. Occasional support in completing the project/job.
(b) Marks in the range of 75%-90% to be a	llotted during assessment
For this grade, a candidate should produce work which demonstrates attainment of a reasonable standard of craftsmanship, with little guidance, and regard for safety procedures and practices (c) Marks in the range of more than 90% to	 Good skill levels in the use of hand tools, machine tools and workshop equipment. 70-80% accuracy achieved while undertaking different work with those demanded by the component/job. A good level of neatness and consistency in the finish. Little support in completing the project/job.
For performance in this grade, the candidate, with minimal or no support in organization and execution and with due regard for safety procedures and practices, has produced work which demonstrates attainment of a high standard of craftsmanship.	 High skill levels in the use of hand tools, machine tools and workshop equipment. Above 80% accuracy achieved while undertaking different work with those demanded by the component/job. A high level of neatness and consistency in the finish. Minimal or no support in completing the project.



Bricklayer, Construction; Brick Mason lays brick with mortar, and other construction material to construct and repair building walls, arches, chimneys, floors, pillars and other structures. Receives instructions regarding nature and type of work to be done. Directs Labourers to prepare mortar in required proportions and water bricks. Spreads mortar by trowel over foundation or laid bricks and lays bricks by hand in horizontal rows or designs and shapes per approved specification. Taps bricks with trowel to embed them firmly in mortar and ensures correct vertical and horizontal alignment of brick setting by sight or with string and plumb bob. Closes gaps in between bricks by filling with half bricks and mortar and by tapping with trowel. Fixes wooden frames, lay lime concrete over roofing and sets girders in position. May dismantle masonry for reconstruction or facility of work. May do plastering, decoration pointing and repair work. May erect scaffolding.

Helper Mason; needs to support Assistant Mason and Mason which are at level-2 and level-3 in semi-skilled and skilled category for carrying out the related works such as shifting of materials, handling tools, tackles and housekeeping. The responsibilities include site development and clearance, provide support for laying of bricks and blocks, mortar and cement concrete mixing, rendering coat plastering, help in setting and layout, knowing importance of scaffolding and have the basic knowledge in the environment, health, safety pertaining to the trade.

Plumbing Mason; is responsible for making masonry manholes, laying pipes in masonry works and other earth work related to plumbing.

Paviour; lays bricks and stone on leveled ground to make floors, pavements, streets etc. Receives instructions regarding type of pavement, floor or street to be laid and other specifications and collects materials required. Directs Labourers to level surface for laying bricks and stones for required construction. Lays stone slabs or bricks in line on leveled ground, by sizing them if necessary, with brick hammer and trowel and tapes them to get set firmly in position. Checks alignment while laying using straight edge and spirit level and fills gaps in between with chips, bricks bits, cement etc.; May do pre-stressed and R.C. (reinforced concrete) work.

Assistant Mason; needs to work as semiskilled category tradesman and perform tasks under instruction and close supervision of Mason Level-3 as Assistant Mason. He is expected to carry out the setting and layout, laying of bricks and blocks, rendering coat plastering, finishing of concrete, fixing doors and windows in a room/cubical while effectively engaging and



supervising the Helper Mason under him for all trade relevant tasks. He should ensure trade specific compliance to environment, health and safety aspects

Assistant Shuttering Carpenter; works as semi-skilled category tradesman and performs tasks under instructions and close supervision of Shuttering Carpenter Level-3 as an Assistant Shuttering Carpenter. He is expected to make, assemble, erect and dismantle Conventional/ system formwork for all type of in situ and pre-cast RCC work, reading drawings, setting and layout. He should ensure trade specific compliance of environment, health, safety aspects and should engage and supervise the Helper Shuttering Carpenter under him for all relevant tasks.

Concrete Placers, Concrete Finishers and Related Workers; erect reinforced concrete frameworks and structures, make forms for moulding concrete, reinforce concrete surfaces, cement openings in walls or casings for wells, finish and repair cement surfaces.

Plasterer; plasters walls, ceilings and other surface of structures with cement, lime, mud or other mortar using hand trowel, level etc. Mixes sand, cement, lime brick powder etc. in required proportion adding water to it to prepare plastering mortar. Wets structure to be plastered with water to ensure proper adherence; spreads plaster with trowel to give preliminary coating. Levels and smoothens primary coat of plaster with straight edge, shapes borders to guide second coating and scratches surface of primary coat to provide bond for subsequent coating. Plasters area to be covered with primary coat and allows it to set for some time ensuring that it does not get dry before final coating. Applies thin layer of finish plastering coat over surface, makes out corners and angles to suit it and smoothens plastered area with straight edge and trowel. Directs and supervises sprinkling of water for curing during plastering and watches drying and final outcome of surface. May undertake ornamental plastering.

Stone Mason; Stone Setter/Stone Fixer builds stone walls, pillars and other structures by sizing and setting dressed or undressed stones. Receives instructions regarding nature and type of work to be done. Cuts stones to required size prior to setting by chipping with chisel and other cutting tools and gets them dressed or dresses them if necessary. Gets mortar prepared by labourers and spreads it with trowel bit by bit over area where stones are to be fixed. Fixes stones manually one by one in position and sets them by tapping with hammer. Checks vertical and horizontal alignments of set stones with plumb bob, ensures correct setting by alterations if necessary and fills in gaps in between stone slabs with stone chips and mortar. Removes excess mortar with trowel to smoothen joints and stones to raise structure as required. May dismantle masonry and reset girders if necessary. May do plastering, repairing and ornamental work. May lay stones on leveled ground to construct floors pavements, streets, etc. May erect scaffolding for construction work.



Tile Setter; Tile Layer fits and sets tiles to walls, floors and ceilings of buildings according to specified design using cement or other mortar and hand tools. Receives instructions regarding specifications, layout and material to be used. Soaks tiles in water to prepare them for setting. Applies mortar or cement coat over wall with trowel and lays tiles aligned in rows according to pattern. Checks alignment of tiles laid with straight edge, levelling hoard, spirit level etc., makes adjustments if necessary and taps them with trowel handle to get them set firmly. Sprinkles dry cement over freshly laid concrete for laying floor tiles and ensures proper bond between cement and tiles while laying. Cuts and shapes tiles for corner pieces, fills gaps with cement as necessary and ensures proper joining setting and alignment. May erect scaffolding for setting ceiling tiles.

Reference NCO-2015:

- (i) 7112.0200 Bricklayer, Construction
- (ii) 9313.0301 Helper Mason
- (iii) 7112.0201 Plumbing Mason
- (iv) 7112.0400 Paviour
- (v) 7112.0601 Assistant Mason
- (vi) 7115.0201 Assistant Shuttering Carpenter
- (vii) 7114.9900 Concrete Placers, Concrete Finishers and Related workers
- (viii) 7123.0100 Plasterer
- (ix) 7112.0100 Stone Mason
- (x) 7122.0100- Tile Setter

Reference NOS: -- IES/N9441, CON/N0144, CON/N0144, CON/N0143, CON/N0111, CON/N0113, IES/N9442, IES/N9443, IES/N9444, IES/N09445, IES/N9446, IES/N9447, IES/N9448, IES/N9449, IES/N9450, IES/N9451, IES/N9452, IES/N9453.



4. GENERAL INFORMATION

Name of the Trade	MASON (BUILDING CONSTRUCTOR)					
Trade Code	DGT/1035					
NCO - 2015	7112.0200, 9313.0301, 7112.0201, 7112.0400, 7112.0601, 7115.0201, 7114.9900, 7123.0100, 7112.0100, 7122.0100					
NOS Covered	IES/N9441,CON/N0144, CON/N0144,CON/N0143, CON/N0111, CON/N0113, IES/N9442, IES/N9443, IES/N444, IES/N09445, IES/N9446, IES/N9447, IES/N9448, IES/N9449, IES/N9450,IES/N9451, IES/N9452, IES/N9453,					
NSQF Level	Level-3					
Duration of Craftsmen Training	One year (1200 hours + 150 hours OJT/Group Project)					
Entry Qualification	Passed 8 th class examination					
Minimum Age	14 years as on first day of academic session.					
Eligibility for PwD	LD, CP, LC, DW, AA, LV, DEAF, AUTISM, SLD, MD					
Unit Strength (No. of Student)	24 (There is no separate provision of supernumerary seats)					
Space Norms	80 Sq. m					
Power Norms	4 KW					
Instructors Qualification for:						
(i) Mason (Building Constructor) Trade	B.Voc/Degree in civil engineering from AICTE/UGC recognized Engineering College/ university with one-year experience in the relevant field. OR					
	03 years Diploma in civil engineering from AICTE/ recognized board of technical education or relevant Advanced Diploma (Vocational) from DGT with two years' experience in the relevant field.					
	OR					
	NTC/NAC passed in the trade of Mason (Building Constructor) with three years' experience in the relevant field.					
	Essential Qualification:					



	Relevant Regular / RPL variants of National Craft Instructor Certificate (NCIC) under DGT.
	NOTE: - Out of two Instructors required for the unit of 2(1+1), one must have Degree/Diploma and other must have NTC/NAC qualifications. However, both of them must possess NCIC in any of its variants.
(ii) Employability Skill	MBA/ BBA / Any Graduate/ Diploma in any discipline with Two
	years' experience with short term ToT Course in Employability
	Skills.
	(Must have studied English/ Communication Skills and Basic Computer at 12th / Diploma level and above) OR
	Existing Social Studies Instructors in ITIs with short term ToT
	Course in Employability Skills.
(iii) Minimum Age for	21 Years
Instructor	
List of Tools and Equipment	As per Annexure – I



Learning outcomes are a reflection of total competencies of a trainee and assessment will be carried out as per the assessment criteria.

5.1 LEARNING OUTCOME (TRADE SPECIFIC)

- 1. Perform wood work with carpenter's tools following safety precautions. NOS:IES/N9441
- Plan and organize the work to make masonry brick wall as per drawing and specification applying different types of tools, materials and check for dimensional accuracy. NOS:CON/N0144
- 3. Construct wall leaving space for door & window opening. NOS:CON/N0144
- 4. Perform R.C.C casting, rod cutting in different sizes, bending, binding & placing. Mixing & compaction of Concrete with different proportions. NOS:IES/N9442
- 5. Perform Construction of cavity wall. NOS:IES/N9443
- Perform Laying out of building plan, diagonal check-up, fixing up of excavation lines. NOS:CON/N0143
- 7. Perform Wall & ceiling plastering with application of mortar, smoothening the surface by using of screeds & floats. NOS:CON/N0111
- 8. Make different types of floor with determination and formation of Slope. NOS:IES/N9444
- 9. Lay drain pipe, jointing, fittings & fixing of W.C. pan, urinals, gully trap. Construction of manhole etc. NOS:IES/N9445
- 10. Construct septic tank. NOS:IES/N9446
- 11. Perform fixing & fittings of wash basin, flushing cistern, sink, vent pipe, etc. NOS:IES/N9447
- 12. Construct stone wall with cutting, chamfering, bevelled etc. NOS:CON/N0113
- 13. Lay marble on floor & stair with marking, cutting & complete setting. NOS:IES/N9448
- 14. Construct circular brick wall & hollow block walls. NOS:IES/N9449
- 15. Prepare & mix concrete, formwork, cutting & bending of bar, casting of roof slab, beams, lintels, stair, column etc. NOS:IES/N9450
- 16. Cut& set glazed tiles to walls. NOS:IES/N9451
- 17. Lay mosaic, terrazzo & tile flooring. NOS:IES/N9452
- 18. Perform Construction of R.C.C. & Brick stairs. NOS:IES/N9453
- 19. Read and apply engineering drawing for different application in the field of work.
- 20. Demonstrate basic mathematical concept and principles to perform practical operations.



6. ASSESSMENT CRITERIA

	LEARNING OUTCOMES	ASSESSMENT CRITERIA
1.	Perform wood work with	Identify the woods and character.
	carpenter's tools following	Identify the Carpenter's hand Tools.
	safety precautions.	Prepare the job as per drawing.
	NOS:IES/N9441	Observe safety procedure during wood cutting, sawing,
		chiselling, planning as per standard norms and procedures.
		Check and verify the job as per drawing
2.	Plan and organize the work to	Identify mason's tools, instruments and equipment and Plan
	make masonry brick wall as	for marking and make this available for use in a timely manner.
	per drawing and specification	Select raw material and visual inspect for defects.
	applying different types of	Mark as per specification applying desired mathematical
	tools, materials and check for	calculation and observing standard procedure.
	dimensional accuracy.	Perform basic handling of brick, rotating of bricks in one hand
	NOS:CON/N0144	and as per specification to make the job.
		Make a simple construction of different type of Brick joints
		with mortar.
		Observe safety procedure during above operation as per
		standard norms and procedures.
		Check for dimensional accuracy as per standard procedure.
		Avoid waste, ascertain unused materials and components for
		disposal, store these in an environmentally appropriate
		manner and prepare for disposal.
3	Construct wall leaving space	Study drawing, Identify the door and window opening.
5.	for door & window opening.	Mark space for door & window.
	NOS:CON/N0144	Make desired space for door & window.
		work.
		Check the opening space as per Drawing.
		encertare opening space as per Drawing.
4.	Perform R.C.C casting, rod	Read and interpret the drawing.
	cutting in different sizes,	Identify required Mason's hand tools.
	bending, binding & placing.	Cut rods as per size with cutting tools.
	Mixing & compaction of	Bend bar (rod) as per drawing with bar bending die.
	Concrete with different	Check the measurement of bar as per drawing.
	proportions. NOS:IES/N9442	Bind rods with proper hand tools as per drawing.
		Identify the equipment for mixing concrete.
		Mix up simple concrete as per specified ratio.
		Laying of concrete and compact as per procedure.
		Laying of concrete and compact as per procedure.



		Observe safety procedure during concreting.					
		Check and verify the job as per drawing.					
5.	Perform Construction of	Identify different types of Mason's hand tools.					
	cavity wall. NOS:IES/N9443	Identify the Construction materials.					
		Plan for cavity wall construction.					
		Make a cavity wall in brick Masonry work.					
		Check & verify the job as per drawing.					
6.	Perform Laying out of	Identify different types of Mason's hand tools & equipment's					
	building plan, diagonal check-	for laying out.					
	up, fixing up of excavation	Set right angle on the ground following proper method.					
	lines. NOS:CON/N0143	Laying out the building plan.					
		Check the diagonal.					
		Mark excavation lines as per Drawing.					
		Check & verify the work as per drawing.					
7.	Perform wall& ceiling	Identify different types of plastering tools.					
	plastering with application of	Make scaffolding as per requirement.					
	mortar, smoothening the	Prepare mortar in specified proportions.					
	surface by using of screeds &	Apply mortar on wall surface& ceiling.					
	floats. NOS:CON/N0111	Make plaster work.					
		Observe safety procedure during plaster.					
8.	Make different types of floor	Identify different types of floors.					
	with determination and	Identify different types of tools required for flooring.					
	formation of Slope.	Determine slope and make floor accordingly.					
	NOS:IES/N9444	Check and verify the job as per requirements.					
9.	Lay drain pipe, jointing, and	Plan for the desired work and identify tools, instrument and					
	fittings & fixing of W.C. pan,	equipment for marking and make this available for use on a					
	urinals, gully trap.	timely manner.					
	Construction of manhole etc.	Select and Prepare raw materials, fittings, etc. and visually					
	NOS:IES/N9445	inspect for defects.					
		Mark the position to fix the fittings.					
		Set up a W.C pan & urinals.					
		Construct a gully trap, manhole.					
		Observe safety points on above work as perstandard norms					
		and guidelines.					
10	. Construct septic tank.	Read and interpret the drawing.					
	NOS:IES/N9446	Mark the position of septic tank for excavation.					



11. Perform fixing& fittings of wash basin, flushing cistern, sink, vent pipe, etc. NOS:IES/N9447	Construct Septic tank conforming PWD norms. Check bonding & waterproofing of tank walls. Perform lining field drains with bricks. Check and verify the work as per standard norms and guidelines. Plan for the work and select the tools, instrument and equipment for the Fixing& fittings of wash basin, flushing cistern, sink, vent pipe, etc. Mark the position and fix fittings e.g. wash basin, flushing cistern, sink, vent pipe, etc. observing standard procedure and
	method. Check and verify the work as per standard norms and guidelines.
12. Construct stone wall with cutting, chamfering, bevelled etc. NOS:CON/N0113	Identify tools, instrument and equipment's for marking, cutting and make this available for use in a timely manner. Measure and cut stone & chamfer as required. Construct stone masonry wall. Check for finishing and dimensional accuracy as per standard procedure.
 13. Lay marble on floor & stair with marking, cutting & complete setting. NOS:IES/N9448 	Plan and identify tools and equipment for marking, cutting and make this available for use in a timely manner.Select raw materials and inspect visually for defect.Measure, mark and cut marble as required.Lay marble on floor and stair.Observe safety procedure during above work asper standard norms.Check for finishing and dimensional accuracy as per standard procedure.
14. Construct circular brick wall & hollow block walls. NOS:IES/N9449	Plan for the work and arrange materials, tools and equipment for circular / hollow brick work.Prepare bricks as required in circular / hollow brick wall.Construct circular / hollow block wall.Check for finishing and dimensional accuracy as per standard procedure.
15. Prepare& mix of concrete, formwork, cutting & bending of bar, casting of roof slab, beams, lintels, stair, column	Read and interpret the drawing. Make shuttering and formwork with proper support. Perform cutting & bending of bar & bind them as per measurement and drawing.



	Dorform lovaling and check many many statistic				
etc. NOS:IES/N9450	Perform leveling and check measurement criteria.				
	Mix concrete and cast roof slab, beams, lintels, stair, column				
	etc. as per measurement and drawing.				
	Observe safety procedure during above work as per standard				
	norms.				
16. Cut& set of glazed tiles to	Plan for the work and arrange for raw material and different				
walls. NOS:IES/N9451	types of plastering, pointing & tile setting tools.				
	Prepare wall surface and mortar in specified proportions.				
	Perform pointing to wall and apply mortar on wall surface.				
	Marking & Cutting of glazed tiles as per requirement.				
	Set glazed tiles to wall and fill joints.				
	Check for finishing and dimensional accuracy.				
17. Lay mosaic, terrazzo & tile	Plan for the work and arrange for raw material and different				
flooring. NOS:IES/N9452	types of tile setting tools.				
	Prepare floor surface and mortar in specified proportions.				
	Perform leveling to floor applying mortar on floor surface.				
	Marking & Cutting of floor tiles.				
	Setting of tiles on floor.				
	Check for finishing and dimensional accuracy				
	,				
18. Perform Construction of	Read and interpret the drawing.				
R.C.C. & Brick stairs.	Make shuttering and formwork with proper support.				
NOS:IES/N9453	Perform cutting & bending of bar & bind them as per				
	measurement and drawing.				
	Perform leveling and check measurement criteria.				
	Mix concrete and cast R.C.Cstair or perform construction of				
	brick stair as per measurement and drawing.				
	Observe safety procedure during above work as per standard				
	norms.				
19. Demonstrate basic	Solve different mathematical problems				
mathematical concept and	Explain concept of basic science related to the field of study				
principles to perform					
practical operations.					
Understand and explain basic					
science in the field of study.					
science in the field of study.					
20 Road and apply ongineering	Road & interpret the information on drawings and apply in				
20. Read and apply engineering	Read & interpret the information on drawings and apply in executing practical work				
drawing for different	executing practical work.				
application in the field of	Read & analyze the specification to ascertain the material requirement, tools and assembly/maintenance parameters.				
work.					



Encounter drawings with missing/unspecified key information									
and make own calculations to fill in missi									
dimension/parameters to carry out the work.									



7. TRADE SYLLABUS

SYLLABUSFOR MASON (BUILDING CONSTRUCTOR) TRADE					
	Duration – One Year				
Duration	Reference Learning Outcome	Professional Skills (Trade Practical) With Indicative Hours	Professional Knowledge (Trade Theory)		
Professional Skill 76 Hrs; Professional Knowledge 14 Hrs	Perform wood work with carpenter's tools following safety precautions. (Mapped NOS: IES/N9441)	 Familiarization with Institute, administrative setup of Institute. (3 hrs.) Rules & resolutions of attendance with leave facility. (3 hrs.) Importance of Trade training, instruments & equipment's used. (5 hrs.) Importance of trade training, List of tools & Machinery used in the trade.(4 hrs.) Safety attitude development of the trainee by educating them to use Personal Protective Equipment (PPE). (5 hrs.) First Aid Method and basic training. (4 hrs.) Safe disposal of waste materials like Pieces of wood, rod, stone, mud, etc. (2 hrs.) Hazard identification and avoidance. (2 hrs.) Safety signs for Danger, Warning, caution & personal safety message. (3hrs.) Preventive measures 	 Importance of safety and general precautions required for the trade. Importance of the trade. Types of work to be done by trainees in the institute. Scope of a mason work. Types of services has to plan. Role of a mason, nature of job done by masons(07 hrs) 		



		for electrical accidents & steps to be taken in such accidents. (5 hrs.) 11. Use of Fire extinguishers. (9 hrs.) 12. Practice and understand precautions to be followed while working in mason jobs. (3 hrs.) 13. Safe use of tools and equipments used in the trade. (2 hrs.) Carpenter works :- 14. Demonstrate uses of Carpenter's hand tools. (10 hrs.) 15. Centering work. Uses of nails, screws, nuts & bolts, hinges etc. (7 hrs.)	 CHAPTER -3 VIDEO DEMO Common types of wood-their description and use. Carpenter's hand tools, their names and uses. Carpentry joints and their uses. Use of nails, screws, dowels, etc.(7hrs)
Professional Skill 150 Hrs; Professional Knowledge 23 Hrs	Plan and organize the work to make masonry brick wall as per drawing and specification applying different types of tools, materials and check for dimensional accuracy. (Mapped NOS: CON/N0144)	form work. (9 hrs.) 17. Handling of brick, turning of brick for stretcher & header faces. (4 hrs.) 18. Cutting of brick with brick hammer as desire shape & size. (8 hrs.) 19. Shaping mortar, spreading on the bed joining bricks. (10 hrs.) 20. Preparation of various types of mortars according to the ratio of ingredients. (6 hrs.) 21. Building 4 ¹ / ₂ " straight wall about 6courses high with one end stepped and the other racked back. (24 hrs.)	 Technical terms used in brick masonry. Necessity of bonding bricks. Types of bond Types of mortars, different grades of sand for brick work & plastering. Grades of cement. Brickwork-racking back & toothing. Differences between English & Flemish bonds. Details of English & Flemish bond for 1 and 1¹/₂ brick walls. Precautions at quoins. Cross wall-method of construction. Grouting of brickwork.



	Construct wall	 22. Building 4¹/₂ quoin wall with oneend stepped and the other racked back. Use of plumb rule. (26 hrs.) 23. Construct of 1 &1 ½ brick walljunctions in English & Flemishbonds. Racking out the joints &finishing it flush. (24 hrs.) 24. Construction of 1 brick thick walls inEnglish & Flemish garden bonds. (24 hrs.) 25. Construct of detached brick pillars with footings square & rectangular types. (24 hrs.) 26. Form a door opening in 	 Types of pointing & tools used. Details of bonding & special precautions at 'T', 'L' and cross junctions. Types of copings-weathering & throating. Pillars: Necessity, types, relation between cross section & height. Details of reinforcement for square & rectangular pillars. Types of cement, sand & lime. English & Flemish garden wall bonds. PWD specification on brickwork. Foundation: Definition, purpose, types, important terms, causes of failure of foundations. (23 hrs) Purpose of arch
Professional Skill 25 Hrs; Professional Knowledge 06 Hrs	leaving space for door & window opening. (Mapped NOS: CON/N0144)	 a wallofEnglish bond. Bonding of jambs & reveals. (10 hrs.) 27. Form a window opening in awall in English bond. (7 hrs.) 28. Construction of sill with overSailingcourses. Use of gauge rodFixing door & window frames. (8 hrs.) 	 Purpose of arch centering& form work. Different types of bricks &theirsizes.Characteristics of good bricks Sizes of mortar joints for different works. Stretcher & header (06 hrs)
Professional Skill 50 Hrs; Professional Knowledge 7 Hrs	Perform R.C.C casting, rod cutting in different sizes, bending, binding & placing. Mixing & compaction of Concrete with different proportions.	 29. Demonstrate R.C.C, re- enforcement of different dia. With unit weight. Cutting, bending & binding of bar. (4 hrs.) 30. Perform Pre-casting a lintel-compacting, curing & setting the same in position. Check for equal 	 RCC lintels: Materials required, method of construction, precast lintels, method of construction of formwork, details of reinforcement. Arches: Purpose, technical terms & types. Setting out



	(Mannad NOC.	boaring (8 brs)	an arch
	(Mapped NOS: IES/N9442)	 bearing. (8 hrs.) 31. Spanning of opening by casting alintel in site. (10 hrs.) 32. Making of shuttering & supports with uprights and wedges. (7 hrs.) 33. Cutting, bending & placing ofreinforcement. (4 hrs.) 34. Mixing, placing & compacting concrete. (2 hrs.) 35. Spanning of opening with a semi-circular arch, making centering, cutting of templates for voussoirs & preparing voussoirs, setting uprights of arch. Construction of arch & removing centering. (15 hrs.) 	an arch. (7 hrs)
Professional Skill 25 Hrs; Professional Knowledge 04 Hrs	Perform Construction of cavity wall. (Mapped NOS: IES/N9443)	36. Construct cavity walls, setting out both leaves, provision of wall ties and use of cavity rods. (25 hrs.)	 Cavity wall: Technical terms, advantages,constructional details, precautions to be taken at the bottom of cavity. 4HRS
Professional Skill 50 Hrs; Professional Knowledge 10 Hrs	Perform Laying out of building plan, diagonal check-up, fixing up of excavation lines. (Mapped NOS: CON/N0143)	 37. Setting out a building: Obtaining first, second, third & fourth lines, marking diagonals, setting out cross walls & offsets. (30 hrs.) 38. Marking excavation lines & fixingof plinth & floor levels. (20 hrs.) 	 Steps in setting out & marking centre line, excavation line & other lines-use of deadman- checking accuracy & precautions. Windows & ventilators: Including steel windows & ventilators, fixtures & fastenings used.(10 hrs)
Professional Skill 70 Hrs;	Perform wall & ceiling plastering with application of	39. Plastering of walls- setting of spots-applying mortar-use of screeds	 Plastering: Tools used, necessity of screeds& their fixing,



Professional Knowledge 12 Hrs	mortar, smoothening the surface by using of screeds & floats. (Mapped NOS: CON/N0111)	 &floats. (25 hrs.) 40. Fixing of screeds to soffits of door & window openings-reversing the screeds & squaring. (20 hrs.) 41. Plastering of ceiling: Application of mortar, strengthening and finishing (Improvise a roof with stone orconcrete slab for the 	 Steps in plastering. Concrete: Ingredients, selection ofmaterials, various ratios of mix, their uses, measuring of materials for mixing. (12 hrs) VIDEO CHAPTER -5
Professional Skill 50 Hrs;	Make different types of floor with	purpose ofdemonstration). (25 hrs.) 42. Flooring practice: Determination and	 Floors: Types, constructional details
Professional Knowledge 07Hrs	determination and formation of Slope. (Mapped NOS: IES/N9444)	formation of slope, application of slurry for finishing, setting out of skirting, formation of spots for skirting. (30 hrs.) 43. Use of screeds, formation of curve at the junction of skirting & floor. (20 hrs.)	such as consolidation of bed, sand filling, concrete base & finishing. Granolithic flooring. Local Municipal byelaws. (07 hrs)
Professional Skill 100 Hrs; Professional Knowledge 20 Hrs	Lay drain pipe, jointing, fittings& fixing of W.C. pan, urinals, gully trap. Construction of manhole etc. (Mapped NOS: IES/N9445)	 44. Drainage: Set out a drainage line including position of manhole& gully trap. (22hrs.) 45. Practice in setting up and reading of dumpy level. (16 hrs.) 46. Lay out drainage to required gradients with the help of dumpy level and/or boning rod and layingits surface with bricks. (26 hrs.) 47. Laying of concrete foundation for drainage pipes and jointing. Checking of alignment. 	 Purpose of drainage, different systems, their advantages & disadvantages, method of collection, carriage & final disposal of wastage, various types of constructions required. Roofs: Classification, parts, trussed roof, covering materials. House drainage system- normal layout of drainage. Traps-gully, nahani, etc their description. Purpose & method of



Professional Skill 50 Hrs; Professional Knowledge 06 Hrs Professional Skill 30 Hrs; Professional Skill 30 Hrs; Professional Knowledge 07Hrs	Construct septic tank. (Mapped NOS: IES/N9446) Perform fixing& fittings of wash basin, flushing cistern, sink, vent pipe, etc. (Mapped NOS: IES/N9447) Lay marble on floor& stair with marking, cutting &complete setting. (Mapped NOS: IES/N9448)	Cutting the pipe to the required length. (10 hrs.) 48. Covering of drain pipe with concrete as per PWD specification. (4hrs.) 49. Laying out foundation concrete and construction of manhole. (12hrs.) 50. Method of providing footrests, Forming of drain and benching.(10 hrs.) 51. Construct Septic tank conforming PWD norms, Bonding &waterproofing of tank walls, lining field drains with bricks. Shoring for deep trenches following proper Safety precautions. (30 hrs.) 52. Fix brackets for washbasin and flushing cistern. (06 hrs.) 53. Fix WC pan, kitchen &bathroom traps, sinks, etc. Fixing of vent pipe to walls.(14hrs.) 54. Marble work: Method of cutting and setting on stair, floor, wall &pillar. (30 hrs.)	 fixing sanitary fittings such as WC, urinal, washbasin, kitchen sink, etc. Construction of surface drains and laying its surface with bricks. Drainage pipes: Types, materials, sizes, gradient for different diameters, method of laying & jointing, importance of water tightness, concrete base and covering. (20 hrs) Septic tank: Purpose, parts and method of construction. .(06 hrs) Chapter -6 video demo Marble floor: types, constructional details(07hrs)
Professional Skill 25 Hrs; Professional Knowledge 12 Hrs	Construct circular brick wall & hollow block walls. (Mapped NOS: IES/N9449)	 55. Construct a 4¹/₂" dia. X 9" thick circular brick wall 4 layers. (15 hrs.) 56. Construct circular gate pillars with Brick / stone/ tile/ concrete. 	 Circular walls: Details of construction. Purposemade bricks. Setting out and construction of circular gate pillars with



		(10 hrs.)	 brick/stone/tile/concrete. Hollow block masonry: Laying of hollow blocks for walls & columns. Use of structural clay tile for partition. Precast concrete partition, metal lathe partition and concrete block partition.(12 hrs)
Professional Skill 64 Hrs; Professional Knowledge 15 Hrs	Prepare & mix of concrete, formwork, cutting & bending of bar, casting of roof slab, beams, lintels, stair, column etc. (Mapped NOS: IES/N9450)	57. Construct of roof with RCC slab and beam(64 hrs.)	 Introduction to RCC: Uses, materials, properties and formwork, bending of bars & construction. Reference to ISI code. Reinforced brickwork. Brief description of slabs, beams, lintels, stairs, columns, etc. RCC work: Mixing of concrete. Laying, compacting &Curing of concrete. Thumb rule for percentage of reinforcement for lintels, slabs, beams & columns. Necessity hook & cranking. Shear reinforcement. (15 hrs)
Professional Skill 25 Hrs; Professional Knowledge 07 Hrs	Cut & set glazed tiles to walls. (Mapped NOS: IES/N9451)	 Finishing works : 58. External/internal wall finishing practice by plastering or Pointing. (10 hrs.) 59. Fixing cement concrete jelly.(2 hrs.) 60. Laying of glazed tiles.(08 hrs.) 61. Fixing the thread, filling between ends, plumbing, setting out a jamb, bonding.(3 hrs.) 	 Method of finishing-factors to be kept in mind, PWD specification on the above. Use of glazed tiles for wall facing, steps in fixing, precautions. Construction & expansion joints-method of filling- repair of cracks.(07 hrs)



		62. Marking & cutting tiles.(2 hrs.)	
Professional Skill 50 Hrs; Professional Knowledge 14 Hrs	Lay mosaic, terrazzo & tile flooring. (Mapped NOS: IES/N9452) Perform Construction of R.C.C. & Brick stairs. (Mapped NOS: IES/N9453)	 63. Flooring: Mosaic, terrazzo, and tile flooring. (30 hrs.) 64. Laying out a stair on the ground.(20 hrs.) 	 Stairs: Technical terms, relation between tread & rise, Types of stairs, construction details of brick, stone & RCC stairs. Spiral stairs with precast concrete steps. Formwork & shuttering-their removal-precautions-PWD specifications.(14 hrs)
	Ē	Engineering Drawing: 40 Hrs.	,
Professional Knowledge ED- 40 Hrs.	Read and apply engineering drawing for different application in the field of work. (Mapped NOS: IES/N9454)	 Engineering Drawing: 40 Hrs. ENGINEERING DRAWING: Introduction to Engineering Drawing and Drawing Instruments – Conventions Sizes and layout of drawing sheets Title Block, its position and content Drawing Instrument Free hand drawing of – Geometrical figures and blocks with dimension Transferring measurement from the given object to thesketches. Free hand drawing of hand tools and measuring tools. Drawing of Geometrical figures: Angle, Triangle, Circle, Rectangle, Square, Parallelogram. Reading of dimension and Dimensioning Practice. Symbolic representation – Different symbols used in the trades. 	
	Work	shop Calculation Science: 36 H	lrs.
Professional Knowledge WCS- 36 Hrs.	Demonstrate basic mathematical concept and principles to perform practical operations. Understand and explain basic science in the field of study. (Mapped NOS:	WORKSHOP CALCULATION & Unit, Fractions Classification of unit system Fundamental and Derived uni units Measurement units and conve Factors, HCF, LCM and proble Fractions - Addition, substract	its F.P.S, C.G.S, M.K.S and SI ersion ms



IES/N9455)	Decimal fractions - Addition, subtraction, multilipication &
	division
	Solving problems by using calculator
	Square root, Ratio and Proportions, Percentage
	Square and suare root
	Simple problems using calculator
	Applications of pythagoras theorem and related problems
	Ratio and proportion
	Ratio and proportion - Direct and indirect proportions
	Percentage
	Precentage - Changing percentage to decimal and fraction
	Material Science
	Types metals, types of ferrous and non ferrous metals
	Physical and mechanical properties of metals
	Introduction of iron and cast iron
	Mass, Weight, Volume and Density
	Mass, volume, density, weight and specific gravity
	Related problems for mass, volume, density, weight and
	specific gravity
	Heat & Temperature and Pressure
	Concept of heat and temperature, effects of heat, difference
	between heat and temperature, boiling point & melting point
	of different metals and non-metals
	Scales of temperature, celsius, fahrenheit, kelvin and
	conversion between scales oftemperature
	Co-efficient of linear expansion and related problems with
	assignments
	Thermal conductivity and insulators
	Mensuration
	Area and perimeter of square, rectangle and parallelogram
	Area and perimeter of Triangles
	Area and perimeter of circle, semi-circle, circular ring, sector
	of circle, hexagon and ellipse
	Surface area and volume of solids - cube, cuboid, cylinder,
	sphere and hollow cylinder
	Finding the lateral surface area, total surface area and
	capacity in litres of hexagonal, conical and cylindrical shaped
	vessels
	Trigonometry
	Measurement of angles
	Trigonometrical ratios
In plant training/ Project work	
Broad areas:	
a) Install a W.C. pan.	



- b) Construct of a circular brick wall
- c) Construct a manhole.
- d) Set glazed tiles on wall.

SYLLABUS FOR CORE SKILLS

1. Employability Skills (Common for all CTS trades) (120 Hrs.)

Learning outcomes, assessment criteria, syllabus and Tool List of Core Skills subjects which is common for a group of trades, provided separately inwww.bharatskills.gov.in/dgt.gov.in



List of Tools and Equipment						
	MASON (Building Constructor) (For batch of 24 Candidates)					
SI. No.	Name of the Tools& Equipment	Specification	Quantity			
A. TRA	INEES TOOL KIT					
1	Bolster	4" (100mm)	24+1 Nos.			
2	Pitching tool (mason)		24+1 Nos.			
3	Chisel (mason) Hammer headed punch		24+1 Nos.			
4	-do-	1/2" (12mm)	24+1 Nos.			
5	-do-	1" (25mm)	24+1 Nos.			
6	-do-	Cross cut type	24+1 Nos.			
7	-do-	$^{3}/_{4}$ " (18mm)	24+1 Nos.			
8	-do-	$1^{1}/_{2}$ " (35mm)	24+1 Nos.			
9	Club hammer	$1^{1}/2^{"}$ / 1pbs.	24+1 Nos.			
10	Hammer (mason) brick	(600-800gm)	24+1 Nos.			
11	Helmet		24+1 Nos.			
12	Leather gloves		24+1 Nos.			
13	Goggles		24+1 Nos.			
14	Plumb level	36" (1m)	24+1 Nos.			
15	Pins (Line)		24+1 Nos.			
16	Plumb bob		24+1 Nos.			
17	Steel square		24+1 Nos.			
18	Plastering trowel-double		24+1 Nos.			
19	Wooden float		24+1 Nos.			
20	Trowel-brick	10" (25cm) long	24+1 Nos.			
21	Trowel-pointing	6" (15cm)	24+1 Nos.			
22	Tasla (tin) pan		24+1 Nos.			
23	Wooden straight edge	4'	24+1 Nos.			
24	Bucket		24+1 Nos.			
B. TOO	LS, MEASURING INSTRUMENTS AND G	ENERAL SHOP OUTFIT				
25.	Spade		12Nos.			



26.	Shovel		12Nos.
27.	Measuring steel tape	15m	3Nos.
28.	Measuring tape	30m	2Nos.
29.	Ladder	2-4m	3Nos.
30.	Sledge hammer	4kg	3Nos.
31.	Drum	45gallons	3Nos.
32.	G.I. pipe	1" (25mm) dia.	200Nos.
33.	Hose pipe		60m
34.	G.I. pipe	$\frac{1}{2}$ " (12mm) dia.	200Nos.
35.	Cellotax board	, 2	3Nos.
36.	Spirit level	6" (15cm)	24 Nos.
37.	Chop saw machine	200 watt	2 sets
38.	Spirit level	12" (30cm)	6 Nos.
39.	Screw driver		6 Nos.
40.	Pocket steel tape	6' long	20Nos.
41.	Pickaxe		6 Nos.
42.	Crowbar	1.5m long	3Nos.
43.	Scrapper		24 Nos.
44.	Snip straight	10" (25cm)	6 Nos.
45.	Carpenter tool kit of 20 sets		
	(a) Handsaw		1No.
	(b) Mortise chisel		1No.
	(c) Tenion saw		1No.
	(d) Firmer chisel		1No.
	(e) Mallet		1No.
	(f) Carpenter claw hammer		1No.
	(g) Hand brace with bits		1No.
	(h) Plane		1No.
46.	Wheel barrow		5Nos.
47.	Tubular scaffolding		As required
48.	Steel measuring boxes	(0.6 cft& 1.2 cft)	4 each
49.	Adjustable steel props		30Nos.
50.	Bending rods		3Nos.
51.	Bar bending die	one end 6mm and other 8mm	6 Nos.
52.	- Do-	one end 10mm and other 12mm	6 Nos.
53.	Dumpy level with stand & staff		3Nos.
54.	Spanner set		1No.



55.	Rammer		6 Nos.
56.	Steel shuttering	400 sq. m.	2 sets
57.	Bench grinder		2Nos.
58.	Drilling machine		2Nos.
59.	Steel lockers	with 8 drawers Metal rack (1800x1500x450mm)	3 Nos.
60.	Metal rack	1800X1500X450mm	1 No.
61.	Desk		1No.
62.	Stool		1 No.
63.	Black Board with glass		1 No.
64.	Fire Extinguisher		1 No.
65.	Fire Buckets with stand		1 No.
66.	Steel Almirah (large)		1 No.
67.	Instructor table and chair		1 No.
с. тос	DLS & EQUIPMENT FORDRAWING HALL		
68.	Engineering Instrument Box		24+1 Nos.
69.	Protractor	15 cm full circular	24+1 Nos.
70.	Card board/ plastic metric scale set	A to H	24+1 Nos.
71.	Celluloid set square	45° & 60°	24+1 Nos.
72.	Drawing board	1250 x 900 mm	24+1 Nos.
73.	T square	1250 mm/ Mini drafter	24+1 Nos.
74.	Erasing shield small size		24+1 Nos.
75.	Architect's & builder's template		24+1 Nos.
76.	Drawing machine	(Horizontal type	24+1 Nos.
	French curve- set of 12		24+1 Nos.

1. Internet facility is desired to be provided in the class room.

2. Dumpy level need not be provided, if the institute has Surveyor/Draughtsman Civil trade.

3. Sl. Nos. 25 to 34 need not be provided, if the institute has Surveyor/ Architecture/ Draughtsman Civil/ Draughtsman Mechanical/ other similar trades.



ABBREVIATIONS

CTS	Craftsmen Training Scheme
ATS	Apprenticeship Training Scheme
CITS	Craft Instructor Training Scheme
DGT	Directorate General of Training
MSDE	Ministry of Skill Development and Entrepreneurship
NTC	National Trade Certificate
NAC	National Apprenticeship Certificate
NCIC	National Craft Instructor Certificate
LD	Locomotor Disability
СР	Cerebral Palsy
MD	Multiple Disabilities
LV	Low Vision
НН	Hard of Hearing
ID	Intellectual Disabilities
LC	Leprosy Cured
SLD	Specific Learning Disabilities
DW	Dwarfism
MI	Mental Illness
AA	Acid Attack
PwD	Person with disabilities



