

# PAINTING TECHNOLOGY

NSQF LEVEL- 3.5



### **SECTOR – PAINTS & COATINGS**

### **COMPETENCY BASED CURRICULUM** CRAFT INSTRUCTOR TRAINING SCHEME (CITS)



GOVERNMENT OF INDIA Ministry of Skill Development & Entrepreneurship Directorate General of Training CENTRAL STAFF TRAINING AND RESEARCH INSTITUTE EN-81, Sector-V, Salt Lake City, Kolkata – 700091



# **PAINTING TECHNOLOGY**

(Applicable for Painter General, Domestic Painter & Industrial Painter Trades under CTS)

(Engineering Trade)

**SECTOR – PAINTS & COATINGS** 

(Revised in 2024)

Version 2.1

**CRAFT INSTRUCTOR TRAINING SCHEME (CITS)** 

NSQF LEVEL – 3.5

Developed By Government of India Ministry of Skill Development and Entrepreneurship Directorate General of Training **CENTRAL STAFF TRAINING AND RESEARCH INSTITUTE** EN-81, Sector-V, Salt Lake City, Kolkata – 700 091 www.cstaricalcutta.gov.in

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### 1. COURSE

The Craft Instructor Training Scheme is operational since inception of the Craftsmen Training Scheme. The first Craft Instructors' Training Institute was established in 1948. Subsequently, 6 more institutes namely, Central Training Institute for Instructors (now called as National Skill Training Institute (NSTI)), NSTI at Ludhiana, Kanpur, Howrah, Mumbai, Chennai and Hyderabad were established in 1960's by DGT. Since then the CITS course is successfully running in all the NSTIs across India as well as in DGT affiliated institutes viz. Institutes for Training of Trainers (IToT). This is a competency based course of one year duration. "Painting Technology" CITS trade is applicable for Instructors of "Painter (General), Domestic Painter & Industrial Painter" Trades.

The main objective of Craft Instructor training programme is to enable Instructors explore different aspects of the techniques in pedagogy and transferring of hands-on skills so as to develop a pool of skilled manpower for industries, also leading to their career growth & benefiting society at large. Thus, promoting a holistic learning experience where trainee acquires specialized knowledge, skills & develops attitude towards learning & contributing in vocational training ecosystem.

This course also enables the instructors to develop instructional skills for mentoring the trainees, engaging all trainees in learning process and managing effective utilization of resources. It emphasizes on the importance of collaborative learning & innovative ways of doing things. All trainees will be able to understand and interpret the course content in right perspective, so that they are engaged in & empowered by their learning experiences and above all, ensure quality delivery.

### 2. TRAINING

### 2.1 GENERAL

CITS courses are delivered in National Skill Training Institutes (NSTIs) & DGT affiliated institutes viz., Institutes for Training of Trainers (IToT). For detailed guidelines regarding admission on CITS, instructions issued by DGT from time to time are to be observed. Further complete admission details are made available on NIMI web portal http://www.nimionlineadmission.in. The course is of one-year duration. It consists of Trade Technology (Professional skills and Professional knowledge), Training Methodology and Engineering Technology/ Soft skills. After successful completion of the training programme, the trainees appear in All India Trade Test for Craft Instructor. The successful trainee is awarded NCIC certificate by DGT.

### **2.2 COURSE STRUCTURE**

Table below depicts the distribution of training hours across various course elements during a period of one year:

S No.	Course Element	Notional Training Hours
1.	Trade Technology	
	Professional Skill (Trade Practical)	480
	Professional Knowledge (Trade Theory)	270
2.	Training Methodology	
	TM Practical	270
	TM Theory	180
	Total	1200

Every year 150 hours of mandatory OJT (On the Job Training) at nearby industry, wherever not available then group project is mandatory.

3	On the Job Training (OJT)/ Group Project	150
4	Optional Course	240

Trainees can also opt for optional courses of 240 hours duration.

### **2.3 PROGRESSION PATHWAYS**

- Can join as a Technical Instructor in vocational training Institute/ technical Institute.
- Can join as a supervisor in Industries.

#### 2.4 ASSESSMENT & CERTIFICATION

The CITS trainee will be assessed for his/her Instructional skills, knowledge and attitude towards learning throughout the course span and also at the end of the training program.

a) The Continuous Assessment (Internal) during the period of training will be done by **Formative Assessment Method** to test competency of instructor with respect to assessment criteria set against each learning outcomes. The training institute has to maintain an individual trainee portfolio in line with assessment guidelines. The marks of internal assessment will be as per the formative assessment template provided on www.bharatskills.gov.in.

b) The **Final Assessment** will be in the form of **Summative Assessment Method**. The All India Trade Test for awarding National Craft Instructor Certificate will be conducted by DGT as per the guidelines of DGT. The learning outcome and assessment criteria will be the basis for setting question papers for final assessment. The external examiner during final examination will also check the individual trainee's profile as detailed in assessment guideline before giving marks for practical examination.

### 2.4.1 PASS CRITERIA

#### Allotment of Marks among the subjects for Examination:

The minimum pass percent for Trade Practical, TM practical Examinations and Formative assessment is 60% & for all other subjects is 40%. There will be no Grace marks.

### 2.4.2 ASSESSMENT GUIDELINE

Appropriate arrangements should be made to ensure that there will be no artificial barriers to assessment. The nature of special needs should be taken into account while undertaking the assessment. While assessing, the major factors to be considered are approaches to generate solutions to specific problems by involving standard/non-standard practices.

Due consideration should also be given while assessing for teamwork, avoidance/reduction of scrap/wastage and disposal of scrap/waste as per procedure, behavioral attitude, sensitivity to the environment and regularity in training. The sensitivity towards OSHE and self-learning attitude are to be considered while assessing competency.

Assessment will be evidence based comprising of the following:

- Demonstration of Instructional Skills (Lesson Plan, Demonstration Plan)
- Record book/daily diary
- Assessment Sheet
- Progress chart

- Video Recording
- Attendance and punctuality
- Viva-voce
- Practical work done/Models
- Assignments
- Project work

Evidences and records of internal (Formative) assessments are to be preserved until forthcoming examination for audit and verification by examining body. The following marking pattern to be adopted while assessing:

Performance Level	Evidence					
(a) Weightage in the range of 60%-75% to be allotted during assessment						
For performance in this grade, the candidate should be well versed with instructional design, implement learning programme and assess learners which demonstrates attainment of an <i>acceptable standard</i> of crafts instructorship with <i>occasional</i> guidance and engage students by demonstrating good attributes of a trainer.	<ul> <li>learning and achievement of goals while undertaking the training on specific topic.</li> <li>A fairly good level of competency in expressing each concept in terms the student can relate, draw analogy and summarize the entire lesson.</li> <li>Occasional support in imparting effective training.</li> </ul>					
(b) Weightage in the range of 75%-90% to be a For performance in this grade, the candidate should be well versed with instructional design, implement learning programme and assess learners which demonstrates attainment of a <i>reasonable standard</i> of crafts instructorship with <i>little</i> guidance and engage students by demonstrating good attributes of a trainer.	<ul> <li>Demonstration of <i>good</i> skill to establish a rapport with audience, presentation in orderly manner and establish as an expert in the field.</li> <li>Above average engagement of students for learning and achievement of goals while undertaking the training on specific topic.</li> <li>A <i>good</i> level of competency in expressing each concept in terms the student can relate, draw analogy and summarize the entire lesson.</li> <li>Little support in imparting effective training.</li> </ul>					
(c) Weightage in the range of more than 90% to be allotted during assessment						
For performance in this grade, the candidate should be well versed with instructional	• Demonstration of <i>high</i> skill level to establish a rapport with audience,					

design, implement learning programme and assess learners which demonstrates attainment of a <i>high standard</i> of crafts instructorship with <i>minimal or no support</i> and engage students by demonstrating good	<ul> <li>presentation in orderly manner and establish as an expert in the field.</li> <li>Good engagement of students for learning and achievement of goals while undertaking the training on specific</li> </ul>
attributes of a trainer.	<ul> <li>topic.</li> <li>A <i>high</i> level of competency in expressing each concept in terms the student can relate, draw analogy and summarize the entire lesson.</li> <li>Minimal or no support in imparting effective training.</li> </ul>

### 3. GENERAL

Name of the Trade	PAINTING TECHNOLOGY - CITS			
Trade Code	DGT/ 4047			
NCO – 2015	2356.0100			
NOS Covered	PCS/N9401 PCS/N9402 PCS/N9419 PCS/N9403 PCS/N9404 PCS/N9405 PCS/N9406 PCS/N9407 PCS/N9408 PCS/N9413 PCS/N9414 PCS/N9416 PCS/N9417 PCS/N9418 PSS/N9411 PSS/N9412			
NSQF Level	Level-3.5			
Duration of Craft Instructor Training	One Year			
Unit Strength (No. Of Student)	25			
Entry Qualification	Degree in Chemical Engineering from recognized University. OR			
	03 years Diploma in Chemical Engineering after class 10th from AICTE/ recognized board of technical education. OR			
	Ex-serviceman from Indian Armed forces with 15 years of service in related field as per equivalency through DGR. OR			
	10th Class with 02 years NTC/NAC passed in the trade of "Painter (General) or related trades AFTER 8 <sup>TH</sup> Pass (Candidate must have passed 10 <sup>th</sup> Class)			
Minimum Age	16 years as on first day of academic session.			
Space Norms	104 Sq. m			
Power Norms	5 KW			
Instructor's Qualification	n for			
1. Painting Technology -CITS Trade	B.Voc/ Degree in appropriate branch of Chemical Engineering from AICTE/UGC recognized University with two years experience in relevant field.			
	OR			
	03 years Diploma in appropriate branch of Chemical Engineering from AICTE/ recognized Board/ Institution with five years experience in relevant field.			
	<b>OR</b> NTC/ NAC passed in the Painter (General) with seven years experience in relevant field.			
	OR Ex-serviceman from Indian Armed forces with 15 years of service in related filed as per equivalency through DGR. Candidate should have undergone methods of instruction course or minimum 02 years of experience in technical training institute of Indian armed forces.			

	National Craft Instructor Certificate (NCIC) in Painting Technology trade,					
	in any of the variants under DGT.					
2. Workshop Calculation & Science	B.Voc/Degree in any Engineering from AICTE/ UGC recognized Engineering College/ university with two years experience in relevant field.					
	OR					
	03 years Diploma in Engineering from AICTE /recognized board of technical education or relevant Advanced Diploma (Vocational) from DGT with five years' experience in the relevant field. <b>OR</b>					
	NTC/ NAC in any Engineering trade with seven years experience in					
	relevant field.					
	Essential Qualification:					
	National Craft Instructor Certificate (NCIC) in relevant trade					
	OR					
	NCIC in RoDA or any of its variants under DGT					
3. Engineering	B.Voc/Degree in Engineering from AICTE/ UGC recognized Engineering					
Drawing	College/ university with two years experience in relevant field.					
Diawing	OR					
	03 years Diploma in Engineering from AICTE /recognized board of					
	technical education or relevant Advanced Diploma (Vocational) from					
	DGT with five years' experience in the relevant field.					
	OR					
	NTC/ NAC in any one of the 'Electrical group (Gr-II) trades categorized under Engg. Drawing'/ D'man Mechanical / D'man Civil' with seven					
	years experience.					
	Essential Qualification:					
	National Craft Instructor Certificate (NCIC) in relevant trade					
	OR					
	NCIC in RoDA / D'man (Mech /civil) or any of its variants under DGT.					
4. Training	B.Voc/Degree in any discipline from AICTE/ UGC recognized College/					
Methodology	university with two years experience in training/ teaching field.					
	OR					
	Diploma in any discipline from recognized board / University with five					
	years experience in training/teaching field.					
	OR					
	NTC/ NAC passed in any trade with seven years experience in training/					
	teaching field.					
	Essential Qualification:					
	National Craft Instructor Certificate (NCIC) in any of the variants under					
	DGT / B.Ed /ToT from NITTTR or equivalent.					
5. Minimum Age for	21 Years					
Instructor's						

### 4. JOB ROLE

#### Brief description of job roles:

**Manual Training Teacher/Craft Instructor;** instructs students in ITIs/Vocational Training Institutes in respective trades as per defined job role. Imparts theoretical instructions for the use of tools & equipments of related trades and related subjects. Demonstrate process and operations related to the trade in the workshop; supervises, assesses and evaluates students in their practical work. Ensures availability & proper functioning of equipment and tools in stores.

**Painter, General;** applies decorative or protective coats of paint, varnish, shellac, enamel, lacquer or other materials on exterior or interior surfaces, trimming and fixtures of glass, metal, wood, plaster concrete brick, building boards or other objects using brush, spray gun, roller, stencils etc. Receives work order and selects correct type of paint materials with the consideration to suitability, durability, ease of application and estimated cost. Mixes pigments, oils and other ingredients to material where required by manual or mechanical mixing device using paddle or electric mixer to obtain desired colour, shade and consistency. Removes dirt, grease or rough spots and irregularities by scrapers, chemicals and abrasives and patches cracks and holes with putty or other filler. Covers surface with appropriate prime coat or sealer to have suitable surface or base for paint. Brushes, sprays or stencils one or more coats of material on surfaces. May finish or decorate surfaces by gilding, silvering or painting over stencils. May be designated according to object coated or material used. May mix paint with linseed oil, colouring matter of materials, labour, etc. May erect scaffolds to facilitate work.

### Reference NCO-2015:

- a) 2356.0100 Manual Training Teacher/Craft Instructor
- b) 7132.0100 Painter, General

### **Reference NOS:**

PCS/N9401 PCS/N9402 PCS/N9419 PCS/N9403 PCS/N9404 PCS/N9405 PCS/N9406 PCS/N9407 PCS/N9408 PCS/N9413 PCS/N9414 PCS/N9416 PCS/N9417 PCS/N9418 PSS/N9411 PSS/N9412

### **5. LEARNING OUTCOME**

## Learning outcomes are a reflection of total competencies of a trainee and assessment will be carried out as per the assessment criteria.

### 5.1 TRADE TECHNOLOGY

- 1. Demonstrate different types of sketching viz., free Hand sketching of different objects, designing of different shapes, size, geometrical shapes of different objects following safety precaution. (PCS/N9401)
- Monitor the ability of free Hand sketching of Human figures, Shading, use graph & figure enlargement and compose different types of colour shade Expertise in 2D& 3D design. (PCS/N9402)
- 3. Demonstrate with colour shades different types letters (Devanagari, roman, gothic, Text writing/ lettering) and apply them in appropriate place. (PCS/N9419)
- 4. Check different types of Operating System and explore the working on DTP, Corel Draw, Photo shop, PageMaker etc. (PCS/N9403)
- Demonstrate stencils involving different shapes in ornamental design, text, symbols, Sign board, Name plate etc to develop a craft work and artistic work on radium/ vinyl/ thermocol etc. (PCS/N9404)
- Analyse different types of Plywood, MDF & low-quality wood and make wooden surface used various techniques, decorate, paint& make an attractive article. (PCS/N9405)
- Monitor internal and external Building painting by using different decorative press. (PCS/N9406)
- 8. Monitor the process of cleaning and painting on metal surface for preventive coat. And apply pipe line painting with colour code. (PCS/N9407)
- 9. Check and assemble different pneumatics parts and paint gun for Spray Painting technique. (Spray Gun / hose handling, air & paint pressure controlling. (PCS/N9408)
- 10. Monitor the system of spray booths, Oven, cleaning & their maintenance, application of sealant component on metallic joints. (PCS/N9413)
- 11. Evaluate aspect ratio mixing of paint, hardener & solvent to correct the Viscosity of paint for Spray-painting in Agricultural equipment's, in-Home appliances, Machines, Automotive Bodies etc. (PCS/N9414)
- 12. Evaluate dents & monitor the recovery of dents from the damaged accidental area and repainting the surface. (PCS/N9416)
- 13. Demonstrate different types of powder coating and Powder coating technique in appropriate place with finishing of special effects for Modern furniture. (PCS/N9417)
- 14. Evaluate quality testing for various Paints & Painted films. (PCS/N9418)
- 15. Read and apply engineering drawing for different application in the field of work. (PSS/N9411)
- 16. Demonstrate basic mathematical concept and principles to perform practical operations. Understand and explain basic science in the field of study. (PSS/N9412)

## 6. COURSE CONTENT

SYLLABUS FOR PAINTING TECHNOLOGY - CITS TRADE						
	TRADE TECHNOLOGY					
Duration	Reference Learning Outcome	Professional Skills (Trade Practical)	Professional Knowledge (Trade Theory)			
Professional Skill 45 Hrs.; Professional Knowledge 15 Hrs.	Demonstrate different types of sketching viz., free Hand sketching of different objects, designing of different shapes, size, geometrical shapes of different objects following safety precaution.	<ol> <li>Introduction of trade skills and work application.</li> <li>Safety attitude development of the trainee by educating them to use personal protective equipment (PPE) and Material safety data sheet (MSDS).</li> <li>First-aid method and basic training.</li> <li>Hazard and non-hazard identification and avoidance.</li> <li>Use of firefighting equipment, like- extinguishers, sand bucket, water etc.</li> <li>SS training.</li> <li>Free hands sketching practice of different lines and strokes.</li> <li>Free hands sketching practice of - flowers, leaves, trees birds and animals.</li> <li>Draw geometrical shapes and construct for design.</li> <li>Draw free hand different types of perspective.</li> </ol>	Introduction of the Institution; rules and management (work) Process of an Institution. Introduction of vocational trade, The importance of trade in the industrial Development of the nation Care in Vocational trade. Accident and First-Aid: Cost of Accidents; Causes and effects of an accident; First-Aid in case of internal injuries; fracture; wound and electric shock. Lines- Different types of lines; its uses and specialty. Pencil- Origin of pencil and its introduction. Different types of pencils; uses and its specialty. Colours for drawing and painting: charcoals, oil and dry pestles, water; poster; acrylic; oil colours and			
Professional Skill 45 Hrs.; Professional Knowledge 15 Hrs.	Monitor the ability of free Hand sketching of Human figures, Shading, Use graph & figure enlargement and compose different types of colour shade Expertise in 2D & 3D design.	<ol> <li>Free hand Black &amp; white/ colour pencil shading of human figures (Male, female &amp; children).</li> <li>Graph and figure enlargement with pencil shading.</li> <li>Draw with shading different tools and equipment of trade</li> <li>Draw colour wheel with poster colour.</li> <li>Draw &amp; Colour Design in primary, Secondary &amp; Tertiary colours.</li> <li>Marking &amp; Out line Drawing</li> </ol>	Colours & colour knowledge: Definition of colour; colour blindness; tone, colour shade-primary, secondary, tertiary.			

		r –		
			2D& 3D Design.	Colour wheel, colours &
		17.	0 0	Different types of colour
			Warm & Cool Colors.	schemes & colour harmony.
		18.	Make 2D& 3D design &Colour	
			in Contrast colors.	
		19.	Make different colour scale in	
			poster colour	
		20.	Make 2D& 3D Design in	Brush: Different types of
			different	Brushes with shapes & sizes.
			Composition paint in High	Use & Care of Brushes.
			key, middle key & low key by	Knife-Uses; different types of
			poster colour.	Putty knife; Scraper knife;
		21.	Colour mixing & matching	hacking knife; Diamond-
			Touch up on Damage posters	glazier;
			& photographs. (5 hrs.)	Gilder knife; Shave hook
		22.	Enlarge & Sketching Cinema	knife;
			Posters.	Stencil knife; Chisel knife.
		23.	Colouring enlarged Cinema	,
			Poster.	
Professional	Demonstrate with	24.	Sketching & coloring gothic,	Lettering-
Skill 10 Hrs.;	colour shades		Roman etc. letters in English.	Description; uses of
,	different types	25.	Sketching & coloring gothic,	devnagri, Roman, Gothic;
Professional	letters (Devanagari,		Roman etc. letters in Mother	Italic and Text writing.
Knowledge	roman, gothic, Text		Language.	Spacing - Mechanic and
05 Hrs.	writing/lettering)	26.	Sketching & colouring	Optical spacing.
	and apply them in		Devnagri letters.	
	appropriate place.			
Professional	Check different	27.	Operate & familiarise with	Standard pipe threads,
Skill 40 Hrs.;	types of Operating		computer operating system.	nominal diameter, wall
	System and explore	28.	Operate paint software &	,
Professional	the working on DTP,	20.	draw freehand sketch & use	die & diestock, tubing.
Knowledge	Corel Draw, Photo		like as colour bucket, eraser,	
20 Hrs.	shop, PageMaker		pencil & all tools.	
201113.	etc.	29.	•	
		25.	paint software	
		Dho	toshop:	
		30.	•	
		30.	Make a different layer &	
		51.	create background, artistic	
			_	
		22	text, design, images.	
		32.	Import photo image from file	
		22	& scanner, edit photo image.	
		33.	Image adjustment effects. &	
		24	layer style effects.	
		34.	Edit & Save image in PSD,	
		~-	JPEG & other format.	
		35.	Export Design, image,	
			photograph from Photoshop	

	-		[
		to other different format for	
		different software's. & make	
		a print & print file for	
		different printers.	
	Core	el Draw :	Drawing simple geometric
	36.	Apply select /move /copy	objects using Corel Draw
		/objects, retire skew, size	Transforming objects,
		Objects.	Organizing objects, Working
	37.	Apply Combine, Shape, weld,	with text, Dimensioning
		trim, Align, Group / Ungroup	objects Creating special
		objects.	effects.
	38.	Add text & Format text,	
		create different heading &	
		Sub-heading.	
	39.	Draw dimensionally objects,	
		creating special effects for	
		backgrounds & related	
		objects.	
	40.	Make a flex design for	
		marketing offers. Convert &	
		Save to CD/DVD/PD for final	
		printing.	
	Page	e maker:	
	41.	Basic features of page maker.	
	42.	Working with various tools.	
	43.	Working with plattes and	
		various templates.	
	44.	working with various	
		graphics, positioning, logo.	
	45.	using coreldraw design in	
		ventura, pagemaker through	
		export.	
	46.	changing and modifying	
		designs.	
	47.	Flexi SIGN: Use of the	
		software to create and	
		modify signboard.	
Professional Demonstrate	48.	Create ornamental designs	Stencil -Definition and types
Skill 55 Hrs.; stencils involving		for stencils, cut it & make a	of stencils. Uses; Care and
different shapes in		print.	cleaning of different types of
Professional ornamental design,	49.	Draw simple sentence in	stencils. Instruments and
Knowledge text, symbols, Sign		different lettering, stencil	equipments for stencil.
20 Hrs. board, Name plate	L	cutting & stencilling.	
etc to develop a	50.	Make sign board with	Advertisement-Sign Board,
craft work and		background painting.	Banner, Posters, Hoardings,
		-	
artistic work on	51.	Make Figure Enlargement for	Wall painting, Name plate,
artistic work on radium/ vinyl/	51.	Make Figure Enlargement for sign board.	Wall painting, Name plate, Logo, Symbol, Monogram,

		r –		
		53.	design or logo on Sign Board. Paint a name plate on different material (wood/ tin/ acrylic).	Graph Making & Enlargement, Need of graph for Enlargement.
		54.	Make a manually ornamental design on radium or vinyl.	Different medium paper for plotter cutting. Manual
		55.	Make a symbol or image design by computer in graphics & cut it with plotter.	cutting Instruments & their
		56.	Do "Instruction board" on acrylic sheet and acrylic composite panel with help of multi-layer radium or vinyl.	
		57.	Make a lettering/ image/ symbol design for "Instruction board" by computer in graphics, with help of radium or vinyl & cutting it with plotter, pasting on glass/ acrylic/ ACP/sun mica or	
		58.	decoration by computer in	
		59.	graphics. Cutting and engraving in multi colour vinyl/ ACP sheet/Acrylic sheet with laser cutting machine.	
Professional Skill 55 Hrs.; Professional	Analyse different types of Plywood, MDF & low-quality wood and make	60.	Clean, sanding, knotting, stooping, staining preparation wooden surface properly for polish.	Polish paper-Types and uses. Putty - Definition, their material types and uses. Method of mixing & its
Knowledge	wooden surface	61.	Make & apply putty for	different system of
20 Hrs.	used various techniques, decorate, paint & make an attractive	62.	varnishing & polishing. Apply polish on prepared wooden surface with cotton rags.	application. Varnish - Definition; types and characteristics of varnish. Process of making of
	article.	63.	Clean, sanding, knotting, stooping, staining preparation wooden surface properly for varnish.	varnish its importance and contains. Polish- Types and uses. Different application
		64.	Monitor varnish on prepared wooden surface with brush.	methods.
		65.	Prepare wooden article& apply melamine or PU wooden finish with spray.	
		66.	Make a wooden top with thick layer of melamine	

		polish.	
	67.		Paint-
	07.	•	
	60	properly for painting.	Definition; classification and
	68.	Apply wood primer by brush	use.
	69.	Make putty for wood	Pigment, Binders, Solvent,
		finishing.	oil, dryers; additives.
	70.	Monitor putty & prepare	Painting- Definition and
		wooden surface properly.	importance of
	71.	Do paint wooden surface	painting.
		properly with brush	
	72.	Demonstrate spray painting	Method of wooden surface
		on different furniture taking	painting.
		all precautions.	
Professional Monitor intern	al and 73.	Demonstrate ceiling surface	Types, uses of building (wall)
Skill 45 Hrs.; external Buildin		for lime wash.	paints. Wall primer- Water
painting by usi	•	Check wall surface for	base / Oil base, types of
Professional different decor	0	lime wash.	putty
Knowledge press.	75.	Monitor POP on wall for lime	for wall. Mixing, Preparation
15 Hrs.	75.	painting.	process of Lime and
13 113.	76		•
	76.	Apply Lime on ceiling & wall	Distemper. Other required
		with brush properly.	Equipments-
	77.	Check ceiling & wall for	
		distemper painting.	bob, putty blender, Paint
	78.	Make wall putty for	
		distempering.	ladder, scaffolding.
	79.	Monitor wall putty	Floor coating and water
		with finish & Check wall	proofing of masonry
		surface.	surfaces.
	80.	Mixing & apply a distemper	
		properly for wall.	
	81.	Check ceiling & wall surface	Colour selection for interior
		with putty & Apply interior	wall painting and
		emulsion paint. Use roller &	use of Paints. Effects;
		brush.	Intention; Purpose of
	82.	Check office & work shop	colors. Paint mixing and
		interior wall surface with	preparation
		putty, Apply enamel or luster	process. Difference between
		paint.	emulsion paint and Oil paint.
	83.	Clean exterior wall aria with	Color selection for exterior
	05.		
		cleaning process & water	wall painting and use of
		pressure process	Paints. Method of paint
	84.	Check exterior wall with	mixing and preparation.
		white cement for painting.	Paint used for exterior wall
	85.	Paint the prepared wall by	painting.
		brush with cement paint.	
	86.	Check exterior wall with	
		exterior priming for painting.	
	87.	Paint the prepared wall by	

			brush with emulsion paint.	
		88.	Decorate the projection with	
			dark shade apply special	
			shades of emulsion colour.	
		89.	Decorate the wall with	Difference between brush
			design roller/ stamp/ stencil.	painting and Roller painting.
				Types of Roller and
		90.	Check wall & create texture,	preparation of texture for
			use different medium, colour	wall painting.
			& make a different textures.	
		91.	Check wall & design wall	Wall defects and defects
			paper pasting on wall	removal process of wall
		92.	Find the defect on wall before	painting.
			painting and	Building Painting estimate &
			remove it.	costing.
		93.	Find the defect on wall after	
		55.	painting and remove it.	
Professional	Monitor the process	94.	Paint deferent pipe line with	Intention and effects of pipe
Skill 45 Hrs.;	of cleaning and	54.	colour code as per ISI.	line painting, Colour Codes of
JKIII 45 1113.,	painting on metal	95.	Demonstrate knowledge of	
Professional	surface for	55.	safety procedures in	code.
Knowledge	preventive coat and		Industrial pipe line painting	coue.
15 Hrs.	•		(Demo by video & charts).	
15 HIS.	apply pipe line	06		
	painting with colour code.	96.	Identify colour code wise-	
	coue.		Pipe lines, different types of valves.	
		07		Corrosion- Definition and
		97.	Scrap the corrode metal surface.	classification. Reasons for
		00		
		98.	Clean the metal surface by	-
			wire brush or orbital wire	
		00	brush.	process.
		99.	Burn the old paint from metal	
			surface by blow lamp or gas	
			flame.	
		100.	Do dry sanding with help of	
		_	emery paper/cloth	
		101.	Clean the metal surface by	
			Sander machine.	
		102.	Level different metal surface	
			by portable hand grinder.	
		103.	Monitor degreasing process	Metal surface - types and
			on metal surface.	selection of sanding paper
		104.	Monitor de-rusting or pickling	(polish paper). Metal surface
			process on corrode metal.	cleaning- Mechanical and
		105.	Treated phosphating on	chemical cleaning.
			metal surface with all pre-	(Dry/ wet Sanding, scraping,

### PAINTING TECHNOLOGY (CITS)

		106.	Demonstrate practical of	brushing, paint burning, sand
			Different types of, Industrial	and shot- blasting, pickling
			Pt system by video.	and phosphating).
		107.	Make a proper thin metal	Metal Primer - Types,
			primer for brush application.	Purpose, application and
		108.	Check metal surface & apply	use. Types of surface.
			ready primer on metal	Types of solvent or reducers
			surface by brush.	/ thinner/ automotive paints
		109.	Monitor enamel / polyester	(Enamel, NC, Stoving, PU,
			putty or filler on primed	Epoxy, rubber base sound
			surface.	deadener paint, metallic,
		110.	Monitor enamel paint on	pearl, water base
			primed metal surface.	automotive paint), lacquer.
		111.	Check and paint metallic	Types of painting process-
			article by brush.	Traditional and modern
		112.	Demonstrate colour making	technology. Ex Brushing,
			for deep painting.	Deeping, barreling, Aerosol,
		113.	Demonstrate article for deep	roller coating, suction spray,
			painting.	vertical spray, pressure
		114.	Demonstrate practical of	vessel, spray airless,
			Electro coat Deeping process	electrostatic, powder coating
			& conveyor system by video.	etc.
Professional	Check and assemble	115.	Identify pneumatic	Spray Gun - Principles of
Skill 20 Hrs.;	different pneumatics		components – Compressor,	spray painting, spray gun
	parts and paint gun		pressure gauge, Filter-	accessories and their
Professional	for Spray Painting		Regulator-Lubricator (FRL)	function different types of
Knowledge	technique. (Spray		unit, and Different types of	spray guns. Holding of spray
10 Hrs.	Gun / hose handling,	_	valves and actuators.	gun and stroke adjustment.
	air & paint pressure	116.	Demonstrate knowledge of	
	controlling,)		safety procedures in spray	
			systems and personal	Air compressor for
			Protective Equipment (PPE)	
			(orally & video).	instruments for spray
		117.	Maintenance,	painting.
			troubleshooting, and safety	
			aspects of pneumatic and	
			Painting instruments (The	
			practical for this component	
			may be demonstrated by	
			video)	
			Knowladaa Q Incoast connext	Description of spray painting
		118.	Knowledge & Inspect spray	
		118.	gun holding and stroke	plant. Types of booth,
		118.	gun holding and stroke adjustment, Paint	plant. Types of booth,
		118.	gun holding and stroke adjustment, Paint adjustment, air adjustment	plant. Types of booth, description of booth, care and
		118.	gun holding and stroke adjustment, Paint	plant. Types of booth, description of booth, care
			gun holding and stroke adjustment, Paint adjustment, air adjustment	plant. Types of booth, description of booth, care and
			gun holding and stroke adjustment, Paint adjustment, air adjustment techniques.	plant. Types of booth, description of booth, care and

Professional	Monitor the system	120. Ope	rate, maintenance,	Types of oven for painting.
Skill 10 Hrs.;	of spray booths,	•	bleshooting, and safety	Description of oven and its
	Oven, cleaning &	aspe	cts of paint spray booth.	care.
Professional	their maintenance,	121. Ope	rate, and safety aspects	Sealant - Definition and
Knowledge	application of	of O	ven Setting, temperature	description. Purpose of
05 Hrs.	sealant component	& tir	ning.	sealant application - edge
	on metallic joints.	122. Mor	itor sealant on metallic	protection;
		joint	S.	prevention of water leakage.
				(Hiding the metal
				joint/clinch).
Professional	Evaluate aspect ratio	123. Pain	t preparation & mixing	Paint viscosity - importance,
Skill 45 Hrs.;	mixing of paint,	for s	pray painting.	method of the paint
	hardener & solvent	124. Prac	tice to Measure the	viscosity.
Professional	to correct the	visco	osity of paint.	Paint preparation & mixing
Knowledge	Viscosity of paint for	125. Spra	y Painting practice on	for
15 Hrs.	Spray-painting in	orna	mental objects, with	different application.
	Agricultural	defe	rent types of paints.	
	equipment's, in-	126. Spra	ying metallic primer on	Introduction and uses of
	Home appliances,	met	al surface.	Pressure feed.
	Machines,	127. Mor	itor Car patch, Putty,	Protective and marine
	Automotive Bodies	Fille		paintin0067
	etc.	on n	netallic surface & prepare	
		it.		
		128. Spra	ying Surfacer on primed	
			utty finish surface.	
			ying finish Top Coat on	
			ared job.	
			mel/ N.C./Metalic paints.	
			atest paints.)	
			onstrate the surface of	
			e appliances (ex- fan,	Spray painting.
		cool	, 0, 0	
			hine etc.).	
			ing & surfacing on	
			e appliances. (09 hrs.)	
			onstrate finish undercoat	
		&	top coat on home	
			iances.	
			amel/ N.C./ P.U. paints-	
			I/ Metallic/ Pearl/.	
			ing & surfacing on	
			hine.	machine
			onstrate finish undercoat	painting.
			p coat on machine.	
			namel/ Epoxy/N.C./ P.U.	
		-	nts. (Or latest paints.)	Carl Bracass of reasisting
		135. Dem		Car: Process of repainting. (Removal of dent, car patch,
		wne	eler body and spares	inemoval of dent, car patch,

	surface.	putty process, metal primer,
	136. Priming & surfacing the Tow	surface, paint) Spray
	wheeler body and spares	painting.
	surface.	Types of paint defects & its
	137. Demonstrate finish undercoat	remedies. Importance of
	& top coat on Tow wheeler	polishing, removal defects by
	body and spares surface.	polishing.
	Demonstrate Graphic sticker	
	on painted surface properly &	
	apply lacquer coat evenly.	
	Use Enamel/ N.C./ P.U.	
	paints/- Solid/ Metallic. (Or	
	latest paints.)	
	138. Identify the parts of	
	Electrostatic gun assembly &	
	operate it carefully.	
	139. Identify the parts of	
	Airless gun assembly &	
	operate it carefully.	
	140. Demonstrate practical of	
	Different types of Spray	
	painting, Industrial Painting	
	system by video.	
Professional Evaluate dents &	141. Dissemble essential damage	Removal of defects by
Skill 45 Hrs.; monitor the	parts, inspect & mark denting	polishing. Removal dented
recovery of dents	aria. Choose & decide process	aria on the different surface,
Professional from the damage	tools for denting.	types of denting process.
Knowledge accidental area a	d 142. Removed dent on marked	
15 Hrs. repainting the	aria, apply essential method.	
surface.	143. Do sanding or burn on	
	denting area & apply primer	
	& surface. Apply putty layer	
	on necessary area evenly.	
	144. Use wet sanding, level	
	denting surface aria, apply	
	thin coat of surface.	
	145. Masking on unwanted aria	
	-	
	properly.	
	146. Match the shade Overlay	
	proper equally on unmask	
	aria.	
	147. Unmasked the mask aria	
	carefully & checkout properly	
	carefully & checkout properly & touch-up it by necessary	
	carefully & checkout properly & touch-up it by necessary process.	
	carefully & checkout properly & touch-up it by necessary process. 148. Demonstrate final coat rub	
	carefully & checkout properly & touch-up it by necessary process.	

Professional Skill 10 Hrs.; Professional Knowledge 05 Hrs.	Demonstrate different types of powder coating and Powder coating technique in appropriate place with finishing of special effects for Modern furniture.	<ul> <li>149. Demonstrate knowledge of Paint defects &amp; its remedies. (video).</li> <li>150. Check &amp; Find out different paint defects (run down, sagging, pin hole, orange peel, oil &amp; water spot, over/ dry spray, uncover shade variation etc.).</li> <li>151. Mark the defected area, Decide Techniques &amp; apply remedies properly. Make finished surface.</li> <li>152. Process Finish special effects on different furniture &amp; different surface. (like as- colour gradations, malty tones applying, different textures, etc.).</li> <li>153. Check &amp; Clean the metallic article in chemical (degreasing, de-rusting, activation, phospheting, passivation &amp; water rainssing as required etc.)</li> <li>154. Proceed powder coating on cleaned article &amp; bake it in oven in appropriate</li> </ul>	Types of paint defects & its remedies. Importance of polishing, removal defects by polishing. Furniture making is a multiple skills, using different applications on one object like Painting, Polishing, Varnishing, Waxing, staining, PU coating textures creating etc. Operating system of Powder coating technique. Chemical cleaning process, Types of coating powders.	
Professional Skill 10 Hrs.; Professional Knowledge	Evaluate quality testing for various Paints & Painted films.	temperature & timing. 155. Demonstrate knowledge of Paint defects & its remedies. (video). 156. Test the quality of paints & Painted surfaces by various method & instruments	Different types of paints & painted surface testing equipments, Types of testing methods.	
05 Hrs.		method & instruments.		
Professional	Read and apply	Engineering Drawing: 45 Hrs. Engineering Drawing:		
ED- 45 Hrs.	engineering drawing for different application in the field of work.	<ul> <li>Reading of drawing of nuts, bolt, oflocking devices e.g., Double nut</li> <li>Reading of foundation drawing</li> <li>Reading of Rivets and rivetted join</li> <li>Reading of drawing of pipes and preading of Job Drawing, Sectional View</li> </ul>	r, Castle nut, Pin, etc. nts, welded joints pipe joints ew & Assembly view	
		HOP CALCULATION & SCIENCE: 45 Hrs		
Professional	Demonstrate basic	WORKSHOP CALCULATION & SCIENC	<u>:E:</u>	
Knowledge WCS- 45 Hrs.				
WCS- 45 Hrs. concept and Friction - Advantages and disadvantages, Laws of friction, co-				

principles to	efficient of friction, angle of friction, simple problems related to
perform practical	friction
operations.	Friction - Lubrication
Understand and	Friction - Co- efficient of friction, application and effects of friction
explain basic science	in workshop practice
in the field of study.	Centre of Gravity
	Centre of gravity - Centre of gravity and its practical application
	Area of cut out regular surfaces and area of irregular surfaces
	Area of cut out regular surfaces - circle, segment and sector of circle
	Related problems of area of cut out regular surfaces - circle,
	segment and sector of circle
	Area of irregular surfaces and application related to shop problems
	Elasticity
	Elasticity - Elastic, plastic materials, stress, strain and their units
	and young's modulus
	Elasticity - Ultimate stress and working stress
	Heat Treatment
	Heat treatment and advantages
	Heat treatment - Different heat treatment process – Hardening,
	tempering, annealing, normalising and case hardening
	Estimation and Costing
	Estimation and costing - Simple estimation of the requirement of
	material etc., as applicable to the trade
	Estimation and costing - Problems on estimation and costing

### SYLLABUS FOR CORE SKILLS

1. Training Methodology (Common for all CITS trades) (270 Hrs + 180 Hrs)

Learning outcomes, assessment criteria, syllabus and Tool List of above Core Skills subjects which is common for a group of trades, provided separately in www.bharatskills.gov.in

# 7. ASSESSMENT CRITERIA

	LEARNING OUTCOMES	ASSESSMENT CRITERIA				
1.	Demonstrate different types of sketching viz., free Hand sketching of different objects, designing of different shapes, size, geometrical shapes of different objects following safety precaution. (NOS: PCS/N9401)	Make a practice of different lines and strokes, nature forms like- flowers, leaves, trees, birds and animals Explain most useful for improving hand force and object proportion optically by free hands sketching practice. Explain importance of graphics & perspective. Draw geometrical shapes and construct for design. Draw free hand geometrical forms in perspective. Draw free hand different types of perspective.				
2.	Monitor the ability of free Hand sketching of Human figures, Shading, Use graph & figure enlargement and compose different types of colour shade Expertise in 2D & 3D design. (NOS: PCS/N9402)	Draw free hands sketching practice of human figures.Test & verify types of pencils.Develop the anatomy of human figures (Male, female & children)Draw black & white/ colour pencil shading of human figuresMake with graph and figure enlargement with pencil.Find and rectify trade tools and equipments and draw with shading.Marking & Out line Drawing 2D Design.Colouring 2D design in Warm & Cool Colour.Make 2D design & Colour in Contrast colours.				
3.	Demonstrate with colour shades different types letters (Devanagari, roman, gothic, Text writing/ lettering) and apply them in appropriate place. (NOS: PCS/N9419)	Sketching & colouring gothic letters in English.Sketching & colouring gothic letters in Mother Language.Sketching & colouring Roman letters.Do free hand Strokes for Devanagari.Sketching & colouring Devanagari letters.Sketching & colouring Text or Italic letters.				
4.	Check different types of Operating System and explore the working on DTP, Corel Draw, Photo shop, PageMaker etc. (NOS: PCS/N9403)	Operate &familiarize with computer operating system. Operate paint software & draw freehand sketch &practiceon color bucket, eraser, pencil & all tools. Draw scenery like realistic in paint software Tool handling in photo shop familiarise with all hand tools. Make a different layer & create background, artistic text, design, images. Demonstrate import photo image from file & scanner, edit photo images. Edit Image adjustment effects. & layer style effects. Edit special effect on different layer, colours, textures, filter effects.				

		Edit & Save image in PSD, JPEG & other format.
		Create a colour advertise design for festival offer
		Develop export Design, image, photograph from Photoshop to
		other different format for different software's. & make a print
		& print file for different printers.
		Tool handling in Corel draw familiarise with all hand tools
		Demonstrate select /move /copy /objects, retire skew, size
		Objects.
		Demonstrate combine, shape, weld, trim, align, Group /
		Ungroup objects.
		Practice on add text & Format text create different heading & Sub-heading.
		Draw dimensionally objects. Creating special effects for
		backgrounds & related objects.
		Do graphical effects to tex.Creating symbols, logo, special
		effects.
		Tool handling in Page maker familiarise with all hand tools
		Demonstrate select /move /copy /objects, retire skew, size
		Objects.
		Make a flex design for marketing offers. Convert & Save to CD/
		DVD/ PD for final printing.
5.	Demonstrate stencils	Create ornamental designs for stencils.
	involving different shapes in	Cut the stencils & make a print.
	ornamental design, text,	Draw simple sentence in different lettering stencil.
	symbols, Sign board, Name	Cutting & stencilling the letters.
	plate etc to develop a craft	Cutting & stenching the letters.
	work and artistic work on	
	radium/ vinyl/ thermocol etc.	
	(NOS: PCS/N9404)	
6	Anglugg different i	
6.	Analyse different types of	Demonstrate Cleaning, sanding, knotting, stooping, staining
	Plywood, MDF & low-quality	preparation on wooden surface properly for polish.
	wood and make wooden	Make & apply putty for varnishing & polishing.
	surface used various	Apply polish on prepared wooden surface with cotton rags.
	techniques, decorate, paint&	Demonstrate Cleaning, sanding, knotting, stooping, staining
	make an attractive article.	preparation wooden surface properly for varnish.
	(NOS: PCS/N9405)	
	(1105.105/115405)	Demonstrate variish on prepared wooden surface with brush.
	(1003.103/103403)	Demonstrate varnish on prepared wooden surface with brush. Check wooden article & apply varnish with spray.
	(1003.1 03/103403)	Check wooden article & apply varnish with spray.
	(1003.1 03/103403)	Check wooden article & apply varnish with spray. Check wooden article & apply melamine or PU wooden finish
	(1103.1 (3)113403)	Check wooden article & apply varnish with spray. Check wooden article & apply melamine or PU wooden finish with spray.
	(1103.1 (3)113403)	Check wooden article & apply varnish with spray. Check wooden article & apply melamine or PU wooden finish with spray. Make a wooden top with thick layer of melamine polish.
	(1103.1 (3)113403)	Check wooden article & apply varnish with spray. Check wooden article & apply melamine or PU wooden finish with spray. Make a wooden top with thick layer of melamine polish. Check wooden surface properly for painting.
	(1103.1 (3)113403)	Check wooden article & apply varnish with spray. Check wooden article & apply melamine or PU wooden finish with spray. Make a wooden top with thick layer of melamine polish. Check wooden surface properly for painting. Demonstrate wood primer by brush.
	(1103.1 (3)113403)	Check wooden article & apply varnish with spray. Check wooden article & apply melamine or PU wooden finish with spray. Make a wooden top with thick layer of melamine polish. Check wooden surface properly for painting.
		Check wooden article & apply varnish with spray. Check wooden article & apply melamine or PU wooden finish with spray. Make a wooden top with thick layer of melamine polish. Check wooden surface properly for painting. Demonstrate wood primer by brush.

		Check & demonstrate spray painting on different furniture take the all precautions.
7.	Monitor internal and external Building painting by using	Check ceiling & Wall surface for lime wash. (Sanding & Cleaning)
	different decorative press.	Apply POP on wall.
	(NOS: PCS/N9406)	Make & mixing of lime & Steiner.
		Apply Lime on ceiling & wall with brush properly.
		Check ceiling & wall for distemper painting.
		Make wall putty for distempering.
		Apply wall putty with finish & prepare wall surface.
		Mixing & apply a distemper properly for wall.
		Check ceiling & wall surface with putty & Apply interior
		emulsion paint. Use roller & brush.
		Monitor interior wall surface with putty, Apply enamel or luster paint.
		Making process of scaffolding for exterior wall painting.
		Clean exterior wall area with cleaning process & water
		pressure process.
		Monitor exterior wall with white cement for painting.
		Paint the prepared wall by brush with cement paint.
		Monitor exterior wall with exterior priming for painting.
		Paint the prepared wall by brush with emulsion paint.
		Decorate the projection with dark shade apply special shades
		of emulsion colour.
		Monitor wall & design wall paper pasting on wall.
		Find the defects on wall before painting and remove it.
		Find the defects on wall after painting and remove it.
		The the derects of war after painting and remove it.
0	Monitor the process of	
	Monitor the process of	Do Scrap on corrodo motal surfaco
8.		Do Scrap on corrode metal surface.
0.	cleaning and painting on metal surface for preventive	Cleaning process of metal surface by wire brush or orbital wire brush.
0.	cleaning and painting on	Cleaning process of metal surface by wire brush or orbital wire
0.	cleaning and painting on metal surface for preventive coat. and apply pipe line	Cleaning process of metal surface by wire brush or orbital wire brush. Apply burn process on old paint from metal surface by blow
0.	cleaning and painting on metal surface for preventive coat. and apply pipe line painting with colour code.	Cleaning process of metal surface by wire brush or orbital wire brush. Apply burn process on old paint from metal surface by blow lamp or gas flame.
0.	cleaning and painting on metal surface for preventive coat. and apply pipe line painting with colour code.	Cleaning process of metal surface by wire brush or orbital wire brush. Apply burn process on old paint from metal surface by blow lamp or gas flame. Apply dry sanding with help of emery paper/cloth.
0.	cleaning and painting on metal surface for preventive coat. and apply pipe line painting with colour code.	Cleaning process of metal surface by wire brush or orbital wire brush. Apply burn process on old paint from metal surface by blow lamp or gas flame. Apply dry sanding with help of emery paper/cloth. Apply wet sanding on old painted object.
0.	cleaning and painting on metal surface for preventive coat. and apply pipe line painting with colour code.	Cleaning process of metal surface by wire brush or orbital wire brush. Apply burn process on old paint from metal surface by blow lamp or gas flame. Apply dry sanding with help of emery paper/cloth. Apply wet sanding on old painted object. Clean the metal surface by Sander machine. Do level the different metal surface by portable hand grinder.
0.	cleaning and painting on metal surface for preventive coat. and apply pipe line painting with colour code.	Cleaning process of metal surface by wire brush or orbital wire brush. Apply burn process on old paint from metal surface by blow lamp or gas flame. Apply dry sanding with help of emery paper/cloth. Apply wet sanding on old painted object. Clean the metal surface by Sander machine.
0.	cleaning and painting on metal surface for preventive coat. and apply pipe line painting with colour code.	Cleaning process of metal surface by wire brush or orbital wire brush. Apply burn process on old paint from metal surface by blow lamp or gas flame. Apply dry sanding with help of emery paper/cloth. Apply wet sanding on old painted object. Clean the metal surface by Sander machine. Do level the different metal surface by portable hand grinder. Cleaning, Sanding, or wire brushing & paint by brush windows, grill, doors, safety doors, gate etc.
0.	cleaning and painting on metal surface for preventive coat. and apply pipe line painting with colour code.	Cleaning process of metal surface by wire brush or orbital wire brush. Apply burn process on old paint from metal surface by blow lamp or gas flame. Apply dry sanding with help of emery paper/cloth. Apply wet sanding on old painted object. Clean the metal surface by Sander machine. Do level the different metal surface by portable hand grinder. Cleaning, Sanding, or wire brushing & paint by brush windows,
0.	cleaning and painting on metal surface for preventive coat. and apply pipe line painting with colour code.	Cleaning process of metal surface by wire brush or orbital wire brush. Apply burn process on old paint from metal surface by blow lamp or gas flame. Apply dry sanding with help of emery paper/cloth. Apply wet sanding on old painted object. Clean the metal surface by Sander machine. Do level the different metal surface by portable hand grinder. Cleaning, Sanding, or wire brushing & paint by brush windows, grill, doors, safety doors, gate etc. Monitor Paint & painting on ceiling and wall. use dip-feed
0.	cleaning and painting on metal surface for preventive coat. and apply pipe line painting with colour code.	Cleaning process of metal surface by wire brush or orbital wire brush. Apply burn process on old paint from metal surface by blow lamp or gas flame. Apply dry sanding with help of emery paper/cloth. Apply wet sanding on old painted object. Clean the metal surface by Sander machine. Do level the different metal surface by portable hand grinder. Cleaning, Sanding, or wire brushing & paint by brush windows, grill, doors, safety doors, gate etc. Monitor Paint & painting on ceiling and wall. use dip-feed roller / pad or airless spray.
0.	cleaning and painting on metal surface for preventive coat. and apply pipe line painting with colour code.	Cleaning process of metal surface by wire brush or orbital wire brush. Apply burn process on old paint from metal surface by blow lamp or gas flame. Apply dry sanding with help of emery paper/cloth. Apply wet sanding on old painted object. Clean the metal surface by Sander machine. Do level the different metal surface by portable hand grinder. Cleaning, Sanding, or wire brushing & paint by brush windows, grill, doors, safety doors, gate etc. Monitor Paint & painting on ceiling and wall. use dip-feed roller / pad or airless spray. Do Paint different pipe line with colour code as per ISI.
9.	cleaning and painting on metal surface for preventive coat. and apply pipe line painting with colour code. (NOS: PCS/N9407)	Cleaning process of metal surface by wire brush or orbital wire brush. Apply burn process on old paint from metal surface by blow lamp or gas flame. Apply dry sanding with help of emery paper/cloth. Apply wet sanding on old painted object. Clean the metal surface by Sander machine. Do level the different metal surface by portable hand grinder. Cleaning, Sanding, or wire brushing & paint by brush windows, grill, doors, safety doors, gate etc. Monitor Paint & painting on ceiling and wall. use dip-feed roller / pad or airless spray. Do Paint different pipe line with colour code as per ISI.

gun for Spray Painting	Apply enamel/ polyester putty or filler on primed surface.
technique. (Spray Gun / hose	Apply enamel paint on primed metal surface by brush.
handling, air & paint pressure	Monitor and paint metallic article by brush.
controlling,)	Monitor & colour making for deep painting.
(NOS: PCS/N9408)	Demonstrate article for deep painting. (Cleaning, rubbing, sanding.)
	Explain the Electro coat Deeping process & conveyor system
	with all safety.
	Identify pneumatic components – Compressor, pressure gauge, Filter, Regulator, and Lubricator. Different types of valves.
	Explain the safety procedures in spray systems and personal Protective Equipment (PPE).
	Maintenance, troubleshooting, and safety aspects of pneumatic and Painting instruments.
10. Monitor the system of spray booths, Oven, cleaning &	Use and apply of paint spray booth& maintenance, troubleshooting, safety aspects.
their maintenance,	Use & Operation of Oven Setting, temperature & timing.
application of sealant	Apply sealant on metallic joints.
component on metallic joints.	
(NOS: PCS/N9413)	
11. Evaluate aspect ratio mixing	Preparation of Paint mixing for spray painting.
of paint, hardener & solvent	Measure the viscosity of paint.
to correct the Viscosity of	Spray Painting on ornamental objects, with deferent types of
paint for Spray-painting in	paints.
Agricultural equipment's, in-	Spraying metallic primer on metal surface.
Home appliances, Machines, Automotive Bodies etc.	Apply Car patch, Putty and Filler on metallic surface & preparation.
(NOS: PCS/N9414)	Apply Surfacer on primed or putty finish surface.
	Preparation of the two wheeler body and spares surface.
	Priming & surfacing the Two wheeler body and spares surface.
	Apply finish undercoat & top coat on two wheeler body and
	spares surface. Use Automotive paints.
	Apply Graphic sticker on painted surface properly & apply
	lacquer coat evenly.
	Spraying finish application for Top Coat. Use of enamel/ N.C.
	paints. (Or latest paints.)
	Identify the parts of Electrostatic gun assembly & operate it
	carefully.
	Identify the parts of Airless gun assembly & Operate it carefully.
	Demonstrate different types of Spray painting.
12. Evaluate dents & monitor the	
	Dissemble essential damage parts, inspect & mark denting
recovery of dents from the	Dissemble essential damage parts, inspect & mark denting area. Choose & decide process tools for denting.

repainting the surface. (NOS: PCS/N9416)	Do sanding or burn on denting area & apply primer & surface. Apply putty layer on spotted area evenly. Use wet sanding, level denting surface area, procedure of thin coat of Surface. Masking process on unwanted area properly. Match the shade Overlay proper equally on unmask area. Unmasked the mask area carefully & checkout properly & touch-up it by necessary process.
	<ul> <li>Apply final coat rubbing and waxing process properly.</li> <li>Demonstrate of Paint defects &amp; its remedies.</li> <li>Check &amp; Find out different paint defects (run down, sagging, pin hole, orange peel, oil &amp; water spot, over/ dry spray, uncover, shade variation etc.)</li> <li>Mark the defected area, Decide Techniques &amp; apply remedies properly. Make Finished surface.</li> </ul>
<ul> <li>13. Demonstrate different types of powder coating and Powder coating technique in appropriate place with finishing of special effects for Modern furniture. (NOS: PCS/N9417)</li> </ul>	Pretreatment& Clean the metallic article in chemical (degreasing, de-rusting, activation, phosphating, passivation & water rinsing as where required etc.) Apply procedure of powder coating on cleaned article & baking in oven with appropriate temperature & timing. Apply Process of Finish special effects on different furniture & different surface. (like as- colour gradations, multi tones applying, different textures, etc.)
14. Evaluate quality testing for various Paints & Painted films. (NOS: PCS/N9418)	Check and identify the Paint defects & its remedies. Test the quality of paints & Painted surfaces by various testing method & instruments.
15. Read and apply engineering drawing for different application in the field of work. (NOS: PSS/N9411)	Read & interpret the information on drawings and apply in executing practical work. Read &analyze the specification to ascertain the material requirement, tools and assembly/maintenance parameters. Encounter drawings with missing/unspecified key information and make own calculations to fill in missing dimension/parameters to carry out the work.
16. Demonstrate basic mathematical concept and principles to perform practical operations. Understand and explain basic science in the field of study. (NOS: PSS/N9412)	Solve different mathematical problems Explain concept of basic science related to the field of study

### 8. INFRASTRUCTURE

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LIST OF TOOLS AND EQUIPMENT FOR PAINTING TECHNOLOGY - CITS TRADE							
For batch of 25 candidates							
S No.	Name of the Tool & Equipment	Specification	Quantity				
A. TRAIN	IEES TOOL KIT						
1.	Rule steel	24" (600 mm.)	25+1 Nos.				
2.	Drawing Board	Imperial size	25+1 Nos.				
3.	Rule wooden (Consumable)	24" (600 mm.)	25+1 Nos.				
4.	Brush Round Short Hair- (Consumable)	0 to 12 No.	25+1 Nos.				
5.	Brush Flat Short Hair - (Consumable)	0 to 12 No.	25+1 Nos.				
6.	Varnish Brush soft hair- (Consumable)	25mm, 50mm, 75mm, 100mm	25+1 Nos.				
7.	Colour Pallet for water colour (Consumable)	Big size	25+1 Nos.				
8.	Stencil/ Paper Cutter (Consumable)	medium size	25+1 Nos.				
B. SHOP T	TOOLS, INSTRUMENTS						
Lists of To	ools and Equipments:						
9.	T' Square	Imperial size	2 Nos.				
10.	Easel 'a' Type stand		2 Nos.				
11.	Square Blade	150 mm	1 No.				
12.	Hacking Knife		1 No.				
13.	Palate Knife Set		5 sets				
14.	Paint Tin Opener		2 Nos.				
15.	Scraper Knife		5 Nos.				
16.	Glider Knife		5 Nos.				
17.	Pliers Insulated		1 No.				
18.	Paint Burner (Acetylene Gas)		1 Set				
19.	Blow Lamp		2 Nos.				
20.	Screw Driver	100mm / 200mm	2 each				
21.	Step Ladder (Aluminum)	6 feet	2 No.				
22.	working Bench	240 cm X 120 cm X 75 cm	1 No.				
23.	Weight Per Litter Cup	100 ml capacity	1 No.				
24.	Ford Cop for Viscosity Measurement with stand	No.3 & No.4	2 each				
25.	Sink (Stainless steel)	H 250mm x W 450mm x L 600mm.	4 Nos.				
26.	Fire Extinguisher		2 Nos.				
27.	Fire Buckets with stand (4 in 1)		1 set				
28.	Suction feed spray gun with accessories.	1 Ltr. Capacity of cup	2 Nos.				
29.	Portable Electric Hand Grinder		1 No.				
30.	Gloss Meter		1 No.				

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31.	Infra red lamp		2 Nos.
32.	Digital DFT meter		2 Nos.
33.	Orbital Sander Machine with dust collector		5 Nos.
34.	Aerograph (Air Brush/ Pen Gun)		1 No.
35.	Pneumatic Polishing Machine with Pads		5 Nos.
36.	Goggles (Consumable)		5 Nos.
37.	Face Mask & Respirator (Consumable)		5 Nos.
38.	Gloves (Rubber) (Consumable)		5 Nos.
39.	Gun Spray with Gravity Feed Cup with Complete accessories	With Complete accessories (Capacity- ¼ ltr. , 1/2 ltr. , 1/3 ltr. , 1 ltr.)	2 Nos. each
40.	Conventional Spray Gun For Pressure Feed	with Complete accessories	2 Nos.
41.	Electric spray gun	with Complete accessories	1 No.
42.	Comb Gauge		2 Nos.
43.	Pencil Hardness Tester		2 Nos.
44.	Digital Weight Machine	Capacity 5 kg. weighing scale	1 No.
45.	Laser cutting machine with stand complete accessories 24"		1 No.
C. GENER			
46.	Air Compressor	3 Phase, 2 HP	1 No.
47.	Air Compressor	single Phase, 1 HP	1 No.
48.	Pressure Feed Container with Conventional	20 ltr. Capacity with Complete accessories	1 set
49.	Electrostatic spray Gun unit	with complete accessories	1 set
50.	Airless Spray Gun unit	with complete accessories	1 set
51.	Sealer Drum Press Pump with Sealer Gun Assembly	with complete accessories	1 set
52.	Side Draught Dry Paint Booth- Overall Dimensions (mm):	1580(W) x 2250(D) x 3200(H); Working Dimensions (mm): 1500(W) x 1320(D) x 2040(H)	1 No.
53.	Power Coating set up with Gun booth & Oven		1 Unit
D. Shop F	loor Furniture and Materials		
54.	Stool		25 Nos.
55.	Desk with Locker		25 Nos.
56.	Metal Shelving Rack Open Type	1800 x 900 x 500 mm with 4	2 Nos.
50.		Adjustable Shelves	
57.	Steel Locker's with 8 Drawer's	One locker for each trainee	3 Nos.
	Steel Locker's with 8 Drawer's Green Glass Board		3 Nos. 1 No.
57.		One locker for each trainee	

61.	Instructor chair		2 Nos.
. Designi	ng Lab		
62.	Computers with Accessories	CPU: 32/64 Bit i3/i5/i7 or latest processor, Speed: 3 GHz or Higher. RAM:-4 GB DDR-III or Higher, Wi-Fi Enabled. Network Card: Integrated Gigabit Ethernet, with USB Mouse, USB Keyboard and Monitor (Min. 17 Inch) Licensed Operating System and Antivirus compatible with trade related software.	10 sets
63.	Computer Table		10 nos.
64.	Students Chair		20 nos.
65.	Anti Virus (Latest Version)		7 Nos.
66.	Scanner High Resolution		1 No.
67.	Printer Lager/colour		1 No.
68.	Software Card Draw / Page Make/ Photo Shop / Shree Lippi / ISM / Acee - Dcee Viewer (Latest Version)		1 Each (Multi installer
69.	UPS		As required
70.	Camera Digital	Higher megapixel with Tri - Pod	1 No.
71.	Radium Plotter and cutter with stand	complete accessories 48"	1 No.

