

GOVERNMENT OF INDIA MINISTRY OF SKILL DEVELOPMENT & ENTREPRENEURSHIP DIRECTORATE GENERAL OF TRAINING

COMPETENCY BASED CURRICULUM

TEXTILE MECHATRONICS

(Duration: Two Years)

CRAFTSMEN TRAINING SCHEME (CTS)

NSQF LEVEL-5



SECTOR – CAPITAL GOODS AND MANUFACTURING



TEXTILE MECHATRONICS

(Engineering Trade)

(Revised in 2019)

Version: 1.2

CRAFTSMEN TRAINING SCHEME (CTS)

NSQF LEVEL- 5

Developed By

Ministry of Skill Development and Entrepreneurship

Directorate General of Training **CENTRAL STAFF TRAINING AND RESEARCH INSTITUTE** EN-81, Sector-V, Salt Lake City, Kolkata – 700 091 www.cstaricalcutta.gov.in

| SNo. | Topics | Page No. |
|------|---|----------|
| 1. | Course Information | 1 |
| 2. | Training System | 2 |
| 3. | Job Role | 6 |
| 4. | General Information | 8 |
| 5. | Learning Outcome | 11 |
| 6. | Assessment Criteria | 13 |
| 7. | Trade Syllabus | 17 |
| | Annexure I(List of Trade Tools & Equipment) | 27 |
| | Annexure II (List of Trade experts) | 32 |



During the two-year duration of Textile Mechatronics trade a candidate is trained on professional skill, professional knowledge, Engineering Drawing, Workshop Calculation & Science and Employability skillrelated to job role. In addition to this a candidate is entrusted to undertake project work, industrial visit and extra-curricular activities to build up confidence. The broad components covered under Professional Skill subject are as below:-

FIRST YEAR–In the first year, the trainees will select and perform electrical/ electronic measurement of single range meter & perform panel wiring and test functionality. They will learn to construct different electrical sub systems andmeasure parameters. The trainees will identify terminals, carryout maintenance of alternator, AC Motors, Transformer & Starters and test them. Plan and prepare earthing installation. They will plan and execute electrical illumination system and detect faults in rectifier and service of different domestic and industrial appliances, practice soldering & desoldering of various electronic components. They will test and verify the input/output characteristics of various analog & power electronic circuits and analyze the circuit functioning. Construct a programme and verify different digital logic circuits and timer circuits using 555 IC's, simple programme on microprocessor and PLC.

The trainees will perform basic workshop operation of different manufacturing sections, methods and identify different components. They will be able to check different electrical wiring & winding methods of different electrical sub system. They will identify different Hydraulic & pneumatic applications in textile machines, different motors, sensors and transducers applications in textile.

SECOND YEAR–In this year, the trainees will identify different components of yarn preparatory machine for its maintenance; Check different components of knitting & weaving machine and carry out their maintenance. They will identify different components of Handloom & Power loom Turning for its maintenance. The trainees will be able tocheck different Pneumatic and Automation control In Textile Machines. They will be able to simulate electro-pneumatic systems involving pneumatic controls& apply Advanced Automation System in Textile industries.

The trainees will identify different HMI panels in textile industries & their applications; Check different flat /circular knitting machine and perform maintenance. They will check different production methods, machine maintenance & quality control concepts in Industry.



2.1 GENERAL

The Directorate General of Training (DGT) under Ministry of Skill Development &Entrepreneurship offers a range of vocational training courses catering to the need of different sectors of economy/ Labour market. The vocational training programmes are delivered under the aegis of Directorate General of Training (DGT). Craftsman Training Scheme (CTS) with variants and Apprenticeship Training Scheme (ATS) are two pioneer schemes of DGT for strengthening vocational training.

Textile MechatronicsTrade under CTS is one of the popular courses delivered nationwide through network of ITIs. The course is of two years duration. It mainly consists of Domain area and Core area. The Domain area(Trade Theory & Practical) imparts professional skills and knowledge, while Core area (Workshop Calculation science, Engineering Drawing and Employability Skills) imparts requisite core skills, knowledge and life skills. After passing out of the training Programme, the trainee is awarded National Trade Certificate (NTC) by DGTwhich is recognized worldwide.

Broadly candidates need to demonstrate that they are able to:

- Read & interpret technical parameters/documentation, plan and organize work processes, identify necessary materials and tools;
- Perform task with due consideration to safety rules, accident prevention regulations and environmental protection stipulations;
- Apply professional knowledge, core skills & employability skills while performing the job and repair & maintenance work.
- Check the job with circuit diagrams/components as per drawing for functioning, diagnose and rectify faults in the electronics components/module.
- Document the technical parameters in tabulation sheet related to the task undertaken.

2.2 PROGRESSION PATHWAYS:

- Can join industry as Technician and will progress further as Senior Technician, Supervisor and can rise up to the level of Manager.
- Can become Entrepreneur in the related field.
- Can join Apprenticeship programme in different types of industries leading to National Apprenticeship certificate (NAC).
- Can join Crafts Instructor Training Scheme (CITS) in the trade for becoming instructor in ITIs.
- Can join Advanced Diploma (Vocational) courses under DGT as applicable.



2.3 COURSE STRUCTURE:

Table below depicts the distribution of training hours across various course elements during a period of two-years: -

| S No | Course Element | Notional Training Hours | | |
|-------|---------------------------------------|-------------------------|----------------------|--|
| 5 NO. | course Element | 1 st Year | 2 nd Year | |
| 1 | Professional Skill (Trade Practical) | 1000 | 1000 | |
| 2 | Professional Knowledge (Trade Theory) | 280 | 360 | |
| 3 | Workshop Calculation & Science | 80 | 80 | |
| 4 | Engineering Drawing | 80 | 80 | |
| 5 | Employability Skills | 160 | 80 | |
| | Total | 1600 | 1600 | |

2.4 ASSESSMENT & CERTIFICATION

The trainee will be tested for his skill, knowledge and attitude during the period of course through formative assessment and at the end of the training programme through summative assessment as notified by the DGTfrom time to time.

a) The **Continuous Assessment (Internal)** during the period of training will be done by **Formative assessment method** by testing for assessment criteria listed against learning outcomes. The training institute have to maintain individual *trainee portfolio* as detailed in assessment guideline. The marks of internal assessment will be as per the formative assessment template provided on <u>www.bharatskills.gov.in</u>.

b) The final assessment will be in the form of summative assessment method. The All India Trade Test for awarding NTC will be conducted by Controller of examinations, DGT as per the guidelines. The pattern and marking structure are being notified by DGT from time to time. The learning outcome and assessment criteria will be basis for setting question papers for final assessment. The examiner during final examination will also check individual trainee's profile as detailed in assessment guideline before giving marks for practical examination.

2.4.1 PASS REGULATION

For the purposes of determining the overall result, weightage of 100% is applied for six months and one year duration courses and 50% weightage is applied to each examination for two years courses. The minimum pass percent for Trade Practical and Formative assessment is 60% & for all other subjects is 33%. There will be no Grace marks.



2.4.2 ASSESSMENT GUIDELINE

Appropriate arrangements should be made to ensure that there will be no artificial barriers to assessment. The nature of special needs should be taken into account while undertaking the assessment. Due consideration should be given while assessing for teamwork, avoidance/reduction of scrap/ wastage and disposal of scrap/waste as per procedure, behavioral attitude, sensitivity to the environment and regularity in training. The sensitivity towards OSHE and self-learning attitude are to be considered while assessing competency.

Assessment will be evidence based comprising the following:

- Job carried out in labs/workshop
- Record book/ daily diary
- Answer sheet of assessment
- Viva-voce
- Progress chart
- Attendance and punctuality
- Assignment
- Project work

Evidences and records of internal (Formative) assessments are to be preserved until forthcoming examination for audit and verification by examining body. The following marking pattern to be adopted while assessing:

| Performance Level | Evidence |
|---|---|
| (a) Weightage in the range of 60%-75% to be all | lotted during assessment |
| For performance in this grade, the candidate should produce work which demonstrates attainment of an acceptable standard of craftsmanship with occasional guidance, and due regard for safety procedures and practices | Demonstration of good skill in the use of hand tools, machine tools and workshop equipment. 60-70% accuracy achieved while undertaking different work with those demanded by the component/job. A fairly good level of neatness and consistency in the finish. Occasional support in completing the project/job. |



| (b) Weightage in the range of 75%-90% to be a | llotted during assessment |
|---|--|
| For this grade, a candidate should produce work which demonstrates attainment of a reasonable standard of craftsmanship, with little guidance, and regard for safety procedures and practices | Good skill levels in the use of hand tools, machine tools and workshop equipment. 70-80% accuracy achieved while undertaking different work with those demanded by the component/job. A good level of neatness and consistency in the finish. Little support in completing the project/job. |
| (c) Weightage in the range of more than 90% to | be allotted during assessment |
| For performance in this grade, the candidate, with minimal or no support in organization and execution and with due regard for safety procedures and practices, has produced work which demonstrates attainment of a high standard of craftsmanship. | High skill levels in the use of hand tools, machine tools and workshop equipment. Above 80% accuracy achieved while undertaking different work with those demanded by the component/job. A high level of neatness and consistency in the finish. Minimal or no support in completing the project. |



Textile Mechatronics; are generalized trade-technician workers. Textile Mechatronics technicians will usually assist design, development and engineering staff, as well as working closely with other trades persons to install, maintain, modify and repair Textile Mechatronics systems, equipment and component parts.

Textile Mechatronics may

- Fit and assemble parts and sub-assemblies made from electrical electronic and computer components.
- Install, modify, repair and fault-find mechanical, hydraulic and pneumatic equipment and systems& sub systems.
- Set up, inspect, adjust& operate various textile machines and equipment and make repairs.
- Erect textile machinery and equipment on site.
- Examine detailed drawings or specifications to find out job, material and equipment requirements.
- Cut, thread, bend and install hydraulic and pneumatic components.
- Dismantle faulty tools and assemblies and repair or replace defective parts.
- Check accuracy and quality of finished parts, tools or sub-assemblies.

Textile Mechatronics technicians build automated systems for Textile industry. It involves mechanics, electrical-electronics, hydraulics, pneumatics and computer technology. The computer technology element covers information technology applications, programmable machine control systems and technology which enable communication between machines, equipment and people.

In addition Textile Mechatronics have the ability to visualize the job, good coordination, mechanical attitude, manual dexterity and perform work related mathematical calculations.

Plan and organize assigned work and detect and resolve issues during execution. Demonstrate possible solutions and agree tasks within the team. Communicate with required clarity and understand technical English. Sensitive to environment, self-learning and productivity.

May be designated as "Textile Mechatronics" according to nature of work done in Textile Industry.



Reference NCO-2015:

- a) 7233.0101 General Maintenance Fitter Mechanical
- b) 7412.0101 Automation Specialist
- c) 7412.0201 Fitter-Electrical and Electronic Assembly
- d) 7421.0300 Electronics Mechanic
- a) 7311.0400 Mechanic Precision Instrument, Mechanical



| Name of the Trade | Textile Mechatronics |
|--------------------------------------|--|
| Trade Code | DGT/1103 |
| NCO - 2015 | 7233.0101, 7412.0101, 7412.0201, 7421.0300, 7311.0400 |
| NSQF Level | Level -5 |
| Duration of Craftsmen Training | Two years (3200 Hours) |
| Entry Qualification | Passed 10 th class examination with Science and Mathematics or its equivalent. |
| Minimum Age | 14 years as on first day of academic session. |
| Eligibility for PwD | LD,LC,DW,AA,LV,DEAF |
| Unit Strength (No. Of Student) | 24(There is no separate provision of supernumerary seats) |
| Space Norms | 240 Sq. m |
| Power Norms | 9 KW |
| Instructors Qualification fo | or and the second se |
| 1. Textile Mechatronics Trade | B.Voc/Degree in Textile Mechatronics from AICTE/UGC recognized Engineering College/ university with one-year experience in the relevant field. OR |
| | 03 years Diploma in Textile Mechatronics from AICTE recognized board of technical education or relevant Advanced Diploma (Vocational) from DGT with two years' experience in the relevant field. OR |
| | NTC/ NAC passed in "Textile Mechatronics" Trade with three years |
| | experience in the relevant field. |
| | Essential Qualification: Relevant National Craft Instructor Certificate (NCIC) in any of the variants under DGT. |
| | NOTE: Out of two Instructors required for the unit of 2 (1+1), one must |
| | have Degree/Diploma and other must have NTC/NAC qualifications. |
| | However, both of them must possess NCIC in any of its variants. |
| 2. Workshop Calculation & Science | B.Voc/Degree in Engineering from AICTE/UGC recognized Engineering College/ university with one-year experience in the relevant field. OR |



| | 03 years Diploma in Engineering from AICTE recognized board of technical education or relevant Advanced Diploma (Vocational) from DGT with two years' experience in the relevant field. OR NTC/ NAC in any one of the engineering trades with three years' experience. Essential Qualification: National Craft Instructor Certificate (NCIC) in relevant trade. OR NCIC in RoDA or any of its variants under DGT. |
|----------------------------------|--|
| 3. Engineering Drawing | B.Voc/Degree in Engineering from AICTE/UGC recognized Engineering College/ university with one-year experience in the relevant field. OR 03 years Diploma in Engineering from AICTE recognized board of technical education or relevant Advanced Diploma (Vocational) from DGT with two years' experience in the relevant field. OR NTC/ NAC in any one of the Mechanical trade group (Gr-I) trades categorized under Engg. Drawing'/ D'man Mechanical / D'man Civil' with three years experience. Essential Qualification: National Craft Instructor Certificate (NCIC) in relevant trade. OR NCIC in RoDA / D'man (Mech /civil) or any of its variants under DGT. |
| 4. Employability Skill | MBA/ BBA / Any Graduate/ Diploma in any discipline with Two years' experience with short term ToT Course in Employability Skills from DGT institutes. (Must have studied English/ Communication Skills and Basic Computer at 12th / Diploma level and above) OR Existing Social Studies Instructors in ITIs with short term ToT Course in Employability Skills from DGT institutes. |
| 5. Minimum Age for Instructor | 21 Years |
| List of Tools and Equipment | As per Annexure – I |



| Distribution of training on Hourly basis: (Indicative only) | | | | | | |
|---|--------------------|--------------------|-----------------|------------------------|------------------|-------------------------|
| Year | Total Hrs /week | Trade Practical | Trade Theory | Workshop Cal. & Sc. | Engg. Drawing | Employability Skills |
| 1 st | 40 Hours | 25 Hours | 7 Hours | 2 Hours | 2 Hours | 4 Hours |
| 2 nd | 40 Hours | 25 Hours | 9 Hours | 2 Hours | 2 Hours | 2 Hours |



Learning outcomes are a reflection of total competencies of a trainee and assessment will be carried out as per the assessment criteria.

5.1 LEARNING OUTCOMES (TRADE SPECIFIC)

FIRST YEAR:

- 1. Perform electrical/electronic measurement by selecting single range meter & perform panel wiring using cable, connectors, protective devices and test functionality following safety precautions.
- 2. Test & service different cells and construct different electrical sub system and measure parameters and install various control wiring system.
- 3. Construct, verify characteristics of electrical and magnetic circuits and measure power and energy with load.
- 4. Execute testing, identify terminal and maintenance of alternator, AC Motors, Transformer and Starters.
- 5. Plan and prepare earthing insulation.
- 6. Plan and execute electrical illumination system and detect faults in rectifier and service of different domestic and industrial appliances.
- 7. Plan and execute soldering and desoldering of various electronic and industrial appliances.
- 8. Construct, test and verify the input/output characteristics of various analog and power electronic circuits and analyze the circuit functioning.
- 9. Construct a programme and verify different digital logic circuits and timer circuits using 555 ICs, simple programme on microprocessor and PLC.
- 10. Perform basic workshop operation of different manufacturing sections, methods and identify different components.
- 11. Check different electrical wiring & winding methods of different electrical sub system.
- 12. Identify different Hydraulic & pneumatic applications in textile machines.
- 13. Identify different motors, sensors and transducers applications in textile.

SECOND YEAR:

- 14. Identify different components of yarn preparatory machine for its maintenance.
- 15. Check different components of knitting & weaving machine for its maintenance.
- 16. Identify different components of Handloom & Power loom Turning for its maintenance.
- 17. Check different Pneumatic Automation & control In Textile Machines.
- 18. Simulate electro-pneumatic systems involving pneumatic controls.



- 19. Apply Advanced Automation System in Textile industries.
- 20. Identify different HMI panels in textile industries& their applications.
- 21. Check different flat /circular knitting machine for maintenance.
- 22. Check different production methods, machine maintenance& quality control concepts in Industry.



E

| | LEARNING OUTCOMES | ASSESSMENT CRITERIA |
|----|-----------------------------------|--|
| | | FIRST YEAR |
| 1. | Perform electrical/electronic | Connect Voltmeter, Ammeter in a simple low voltage DC circuit. |
| | measurement by selecting | Measure the current & voltage. |
| | single range meter & perform | Perform skinning the cables and different joint practice-in single |
| | panel wiring using cable, | & multi strand cables. |
| | connectors, protective devices | Verify the characteristics of series and parallel circuit |
| | and test functionality following | Measure power and energy. |
| | safety precautions. | |
| | | |
| 2. | Test & service different cells | Check current charging of secondary cells. |
| | and construct different | Trace magnetic field, prepare solenoid and vary its strength. |
| | electrical sub system and | Identify terminal connections, Build up the voltage. |
| | measure parameters and | Start, run & maintain different motors. |
| | install various control wiring | Wire up one lamp and one socket independently to prepare a |
| | system. | test board. |
| | | |
| 3. | Construct, verify | Measure the current, voltage, P.F. Frequency, power of a simple |
| | characteristics of electrical and | A.C circuits. |
| | magnetic circuits and measure | Verify the characteristics of RLC series and parallel circuit. |
| | power and energy with load. | Verify characteristics of star delta connections. |
| | | Measure the power and energy of three phase load. |
| | | |
| 4. | Execute testing, identify | Identify the terminals of Alternator & build up the voltage. |
| | terminal and maintenance of | Start, run and reverse different types of single phase motor. |
| | alternator, AC Motors, | Start, Run and reverse different types of three phase motor with |
| | Transformer and Starters. | different types of starters. |
| | | Identify the terminals of transformer. |
| | | Measure the primary & secondary voltage and respective |
| | | currents. |
| | | |
| 5. | Plan and prepare earthing | Identify lead terminals of megger. |
| | insulation. | Measure the resistance of cable. |
| | | Check short circuit with megger. |
| | | Measure the insulation value with megger. |
| | | |



| 6. | Plan and execute electrical | Connect and test F.T, M.V / S.V lamps & energy efficient lamps. |
|----|------------------------------------|---|
| | illumination system and detect | Apply Norms for illumination in textile mills |
| | faults in rectifier and service of | Carry out fault finding, rectification and servicing of different |
| | different domestic and | types of domestic and Industrial appliances |
| | industrial appliances. | |
| | | |
| 7. | Plan and execute soldering and | Perform Soldering & De-soldering. |
| | desoldering of various | Identifying simple meters & the multimeter. |
| | electronic and industrial | Verify Ohm's law |
| | appliances. | Identify and test the given components. |
| | | Identify the color code of Resistors. |
| | | Identify VI characteristics of diode Half wave & Full wave |
| | | rectifier. |
| | | |
| 8. | Construct, test and verify the | Check Voltage regulator circuit-Input-Output characteristic of |
| | input/output characteristics of | Transistors at common base- common collector- common |
| | various analog and power | emitter modes. |
| | electronic circuits and analyze | Construct Transistors & Amplifiers. |
| | the circuit functioning. | Identify VI characteristics of SCR-speed control of D.C motor |
| | | using SCR. |
| | | Check FET amplifier Ckts. |
| | | Identify UJT relaxation oscillator. |
| | | |
| 9. | Construct a programme and | Identify different logic gates. |
| | verify different digital logic | Test gates using ICs & Construct Timer circuits using 555 ICs. |
| | circuits and timer circuits using | Perform simple programming through microprocessor kit |
| | 555 ICs, simple programme on | Identify commonly used Transducers. |
| | microprocessor and PLC. | Demonstrate various controlling units. |
| | | Compare PLC with conventional machine control. |
| | | Identify different functions of keys on programme- |
| | | Development Terminal (PDT). |
| | | |
| 10 | . Perform basic workshop | Identify mechanical, electrical & electronics components of the |
| | operation of different | machine, setting & maintenance. |
| | manufacturing sections, | rotating machinery division, electric motor assembly section |
| | methods and identify different | Identify basic workshop operation of rotating machinery |
| | components. | division, electric motor assembly section, heavy engineering |
| | | division, machine shop and tool room section. |
| | | Identify various methods for transporting materials and |



| | machines of various sizes. | | |
|---|---|--|--|
| 11. Check different electrical wiring & winding methods of different electrical sub system. | Check wiring methods and perform an experiment to control one lam by one single way switch and 3 pin wall socket with switch control. Check advanced wiring of a switch control board and panel Identify the winding and test an AC relay coil. Test a single phase transformer. Connect the end connections of a 3- phase induction motor. | | |
| 12 Identify different Undersulie 0 | Identify different feedback classents and central classents | | |
| pneumatic applications in textile machines. | Determine settings, speeds, production, efficiency and machinery particulars for carding. | | |
| 13. Identify different motors, sensors and transducers | Determine settings, speeds, production, efficiency and machinery particulars for draw frame. | | |
| applications in textile. | Determine settings, speeds, production, efficiency and machinery particulars for speed frame. | | |
| | Determine settings, speeds, production, efficiency and machinery particulars for spinning & winding. | | |
| | SECOND YEAR | | |
| 14. Identify different components of yarn preparatory machine for its maintenance. | Determine settings, speeds, production, efficiency and machinery particulars for yarn preparatory machine. Identify mechanical, electrical &electronics components of the machine, setting & maintenance. | | |
| | | | |
| 15. Check different components of knitting & weaving machine for its maintenance. | Determinesettings,speeds,production,efficiencyandmachinery particulars for knitting & weaving machine.Identificationofmechanical,electrical& electronicscomponents of the machine, setting & maintenance. | | |
| 16. Identify different components of Handloom & Power loom Turning for its maintenance. | Identify Handloom & Power loom Turning setting, production & running. Check mechanical, electrical & electronics components of the machine setting & maintenance | | |
| | machine, setting & maintenance. | | |
| 17. Check different Pneumatic Automation & control In Textile Machines. | Identify different constructional features of pneumatic components using cut-section models and demonstration KIT. Simulate circuits using Festo trainer kit. | | |



| | Simulate multiple actuator systems. |
|--------------------------------------|---|
| | |
| 18. Simulate electro-pneumatic | Simulate electro-pneumatic systems. |
| systems involving pneumatic | Simulate electro-pneumatic systems employing proximity |
| controls. | switches, optical sensors and capacitive sensors. |
| | Identify Simple circuits using hydraulic elements. |
| | |
| 19. Apply Advanced Automation | Identify different PLC blocks. |
| System in Textile industries. | Carry out simple experiment on PLC. |
| | Check PLC based electronic controls. |
| | |
| 20. Identify different HMI panels in | Identify role of HMI panels in textile industries. |
| textile industries & their | Perform calculation, setting of modern spinning & weaving |
| applications. | machines. |
| | Identify mechanical, electrical & electronics components of the |
| | machine, setting & maintenance. |
| | |
| 21. Check different flat /circular | Calculate speed production and identify different mechanisms |
| knitting machine for | of flat / circular machines. |
| maintenance. | Identify mechanical, electrical & electronics components of the |
| | machine, setting & maintenance. |
| | |
| 22. Check different production | Check Industrial safety & Health hazard. |
| methods, machine | Check different Industrial production, machine maintenance |
| maintenance & quality control | &Quality concept viz. ISO9001-2000, SA8000, ISO14001-2004, |
| concepts in Industry. | 5S system, OHSAS18001-1999. |
| | |



| SYLLABUS FOR TEXTILE MECHATRONICS TRADE | | | | | |
|--|---|---|--|--|--|
| | FIRST YEAR | | | | |
| Duration | Reference Learning Outcome | Professional Skills (Trade Practical) With Indicative Hours (Trade Theory) | e | | |
| Professional Skill 100Hrs; Professional Knowledge 28Hrs | Perform electrical/electronic measurement by selecting single range meter & perform panel wiring using cable, connectors, protective devices and test functionality following safety precautions. | Demonstrate artificial respiration and common devices, safety signs. First a defect practices for workshop. (25 hrs.) Connect voltmeter, ammeter in a simple low voltage dc circuit. (15 hrs.) Measure the current & conductor-insulator-semi voltage. (10 hrs.) Skinthe cables and perform different joint practice-in single & multi strand cables. (25 hrs.) Verify the characteristics of series and parallel circuit. (15 hrs.) Measure power and energy. (10 hrs.) | -safety id- fire terms units- ctricity, o.e and parallel | | |
| Professional Skill 125Hrs; Professional Knowledge 35 Hrs | Test & service different cells and construct different electrical sub system and measure parameters and install various control wiring system. | 7. Grouping of cells for required voltage. (20 hrs.) 8. Current charging of of cells types of charging, case secondary cells. (12 hrs.) 9. Tracing of magnetic field preparation of solenoid and vary its strength. (25 hrs.) 10. Identification of terminal connections, Build up the voltage. (25 hrs.) 11. Starting, running & Different types of motors. (30 hrs.) 12. One lamp controlled by one Primary cells-types of cells d applications secondary cells. Primary cells-types of cells d applications secondary cells. Primary cells-types of charging, case condary cells. (12 hrs.) Pracing of magnetic field preparation of solenoid and induction Faraday's Law D.C generator- Construction for terminal connections, Build up the working principle-Types of motors. (30 hrs.) Primary cells-types of motors applement of the types of motors. | efects- Types re and c -Lenz's uction- of (C/ D.C g lication -Types. | | |



| Professional Skill 50Hrs; Professional Knowledge 14Hrs | Construct, verify characteristics of electrical and magnetic circuits and measure power and energy with load. | way / two way switch, to wire up for one lamp and one socket independently, to prepare a test board. (13 hrs.) 13. Measure the current voltage P.F. Frequency, power of a simple A.C circuits. (8 hrs.) 14. Verify the characteristics of RLC series and parallel circuit. (18 hrs.) | Different types of Pump motors. Wiring-Types of wiring-Application of different types of wiring-Wiring accessories- Materials-Ear thing. (35 hrs.) Fundamental terms in A.C circuits - types of A.C circuits-P. F- advantages of good P.F disadvantages of poor P.F- improvement of P.F Poly phase star and delta |
|--|--|---|---|
| | | delta connections. (17 hrs.) 16. Measure the power and energy of three phase load. (7 hrs.) | voltage-line current-phase current. (14 hrs.) |
| Professional | Execute testing, | 17. Identify the terminals of | Alternators-Construction-working |
| Skill 100Hrs; Professional Knowledge 28Hrs | identify terminal and maintenance of alternator, AC Motors, Transformer and Starters. | Alternator & buildup the voltage. (20 hrs.) 18. Start, run and reverse different types of single phase motor. (20 hrs.) 19. Start, Run and reverse different types of three phase motor with different types of starters. (25 hrs.) 20. Identify the terminals of transformer. (20 hrs.) 21. Measure the primary & secondary voltage and respective currents. (15 hrs.) | principle -voltage regulations- phase sequence A.C motor-Single phase motor working principle-types. Three phase motor working principle -types starter and their types. Transformer-principle-types & their application. (28 hrs.) |
| Professional Skill 25Hrs: | Plan and prepare earthing insulation. | 22. Demonstrate type of meters-measure the | Instruments-V.M, A.M, W.M, E.M- |
| Professional Knowledge 07 Hrs | | insulation value with megger. (25 hrs.) | application. (07 hrs.) |
| Professional | Plan and execute | 23. Connect and test F.T, M.V / | Illumination -incandescent lamp- |
| SKIII SUHrs; | system and detect | S.V lamps & energy efficient | ruorescent lamp-M. V lamp- |
| | system and acteur | 1011195. (101115.) | |



| Professional Skill 50Hrs; Plan and execute soldering and desoldering of various electronic and industrial appliances. ELECTRONICS: Conductor, insulat Semiconductor, types of sold Types of fluxes methods soldering Resistors, Capacite inductors etc. Types specificat and the industrial appliances. 14Hrs 26. Soldering & De-soldering practice identifying simple meters-Study the multimeter. (15 hrs.) Conductor, types of sold Types of fluxes methods soldering Resistors, Capacite inductors etc. Types specificat and their applications. Study given components. (10 hrs.) 28. Identification and testing the given components. (10 hrs.) Soli Identify VI characteristics of diode Half wave & Full wave rectifier. (10 hrs.) N=Type Semiconductors. Dio Constructions working rectifie filters. (14 hrs.) Professional Knowledge 07 Hrs Construct, test and power electronic circuits and analyze the circuit functioning. 31. Voltage regulator circuit- input/output characteristics of various analog and power electronic circuits and analyze the circuit functioning. Transistors construction work amplifier circuits SCR, FET, U bits of Integrated (IC). (07 hrs.) 32. Study of Integrated (IC) circuit. (3 hrs.) 33. Construction of Transistors & Amplifiers. (6 hrs.) Integrated (IC). (07 hrs.) 34. VI characteristics of using SCR. (5 hrs.) Sc. Checking of FET amplifier Sc. Sc. | Professional Knowledge 14Hrs | faults in rectifier and service of different domestic and industrial appliances. | 24. Application of Norms for illumination in textile mills. (15 hrs.) 25. Fault finding, rectification and servicing of different types of domestic and Industrial appliances. (25 hrs.) maintenance. Working and maintenance of domestic and Industrial appliances- heaters/ Furnaces/ Pump set. (14 hrs.) |
|---|---|--|---|
| Professional Skill 25Hrs;Construct, test and verify31. Voltage regulator circuit- Input-Output characteristic of Transistors at common base- common collector- common emitter modes. (4 hrs.)Transistors-construction work amplifier circuits SCR, FET, U DIAC & TRAIC constructi working applications circuits. Str of Integrated (IC). (07 hrs.)07 Hrs07 Hrs32. Study of Integrated (IC) circuits and analyze the circuit functioning.33. Construction of Transistors & Amplifiers. (6 hrs.) 34. VI characteristics of SCR- speed control of D.C motor using SCR. (5 hrs.) 35. Checking of FET amplifier | Professional Skill 50Hrs; Professional Knowledge 14Hrs | Plan and execute soldering and desoldering of various electronic and industrial appliances. | ELECTRONICS:Conductor,insulator,,26. Soldering & De-soldering practice identifying simple meters-Study the multimeter. (15 hrs.)Semiconductor, types of solder, Types of fluxes methods of soldering Resistors, Capacitors, inductors etc. Types specification and their applications. Study of solid state device such as diodes, transistors SCR and Ics.27. Verify Ohm's law. (5 hrs.) given components. (10 hrs.)and their applications. Study of solid state device such as diodes, transistors SCR and Ics.29. Identify the color code of Resistors. (10 hrs.)Semiconductor theory P-type and N-Type Semiconductors. Diode- Constructions working rectifiers, diode Half wave & Full wave rectifier. (10 hrs.) |
| Ckts. (4 hrs.) 36. Identification of UJT relaxation oscillator. (3 hrs.) | Professional Skill 25Hrs; Professional Knowledge 07 Hrs | Construct, test and verify the input/output characteristics of various analog and power electronic circuits and analyze the circuit functioning. | 31. Voltage regulator circuit- Input-Output characteristic of Transistors at common base- common collector- common emitter modes. (4 hrs.) 32. Study of Integrated (IC) circuit. (3 hrs.) 33. Construction of Transistors & Amplifiers. (6 hrs.) 34. VI characteristics of SCR- speed control of D.C motor using SCR. (5 hrs.) 35. Checking of FET amplifier Ckts. (4 hrs.) 36. Identification of UJT relaxation oscillator. (3 hrs.) 37. Study of different logic 37. Study of different logic 37. Study of different logic |



| Skill 25Hrs; | Programme and | gates. (3 hrs.) | Explanation of basic logic gates, |
|---|--|--|---|
| Professional Knowledge 07 Hrs | verify different digital logic circuits and timer circuits using 555 ICs, simple Programme on | 38. Testing of gates using ICs-Constructions of Timer circuits using 555 ICs. (4 hrs.) 39. Simple programming through microprocessor kit. | OR, AND, NOT, NOR AND, EX - OR etc. Truth table using diodes, transistors, resistors. Logic gates using etc. Flip-Flops-Counters, Timer circuits. |
| | PLC. | (4 hrs.) 40. Study of commonly used Transducers. (3 hrs.) 41. Demonstration of various controlling units. (3 hrs.) 42. Comparisons of PLC with conventional machine control. (4 hrs.) 43. Functions of keys on Programme- Development Terminal (PDT). (4 hrs.) | Microprocessor -working principle & block diagram. Transducers- thermocouples, thermostats, LDRs, LVDTs, strain gauges, magnetic pickup photo diodes, photo transistor. Over current relays, D.C Motor controllers photo electrical relays. Concept of PLC Block diagram comparison of PLC with conventional terminal / relay. Function of various programmes development terminal (PDT). |
| Professional Skill 100Hrs; Professional Knowledge 28Hrs | Perform basic workshop operation of different manufacturing sections, methods and identify different components. | 44. Elementary training in Basic Manufacturing Methods (welding & press shop). (12 hrs.) 45. Identification of mechanical, electrical & electronics components of the machine, setting &maintenance. (20 hrs.) 46. Elementary training in rotating machinery division, electric motor assembly | Introduction - Objectives of blow room- identification of components of the machine, & and its functions Objectives of carding- Working mechanism of carding- Identification and importance of components in carding. Objectives and working of lap formers &Comber- identification of machine components and its functions. |
| | | section. (20 hrs.) 47. Elementary training in heavy engineering division, machine shop and tool room section. (25 hrs.) 48. Elementary training in assembly section. (13 hrs.) | Objectives and working Draw frame-identification of machine components and its functions. Objectives and working Speed Frame-Simplex- spinning-working Mechanism. Auto cone Winding- Sequence of |



| Professional Skill 125Hrs; Professional Knowledge 35 Hrs | Check different electrical wiring & winding methods of different electrical sub system. | 49. 50. 51. 52. 53. 54. | Study of various methods for transporting materials and machines of various sizes. (10 hrs.) Study of wiring methods and perform an experiment to control one lam by one single way switch and 3 pin wall socket with switch control. (20 hrs.) Advanced wiring of a switch control board and panel. (25 hrs.) Demonstration of the winding and testing of an AC relay coil. (30 hrs.) Demonstration the winding and testing of a single- phasetransformer. (25 hrs.) Experiment to connect the end connections of a 3- phase induction motor. (25 hrs.) | Process-MechanismofCone/cheese-winding-Workingprinciple and operation.(28 hrs.)ApplicationofMechatronicsinBlowroom& Carding. Electricalandelectronicsinvolved in Blowroom - regulation of cotton flow-detection of foreign particlesCoiler-stopmotion units-Coiler-stop motion units-Electricmotors-working-principleofoperation-introduction to electricdrives-drivesinvolvedin textilemachines and their importanceCan changermechanism, principleof auto leveler, importance and itsfunctions, control systems involvedin Autoleveler, production &monitoring systemAPPLICATION OFMECHATRONICSINCOMBER, DRAWFRAME, LAPFROMERSANDSPEEDFRAME:WorkingprincipleofComber-startingmechanism-ElectronicsinvolvedinDoffingoperation-monitoring |
|--|---|--|--|---|
| | | | | starting mechanism-Electronics involved in Doffing operation- Draw frames Working principle of Speed frames- controls system in speed frame machines-Cone drum mechanism. (35 hrs.) |
| Professional Skill 125Hrs; Professional Knowledge 35 Hrs | Identify different Hydraulic & pneumatic applications in textile machines. | 55. | Study of feedback elements and control elements. (25 hrs.) Determination of settings, speeds, production, efficiency and machinery particulars for carding. (100 hrs.) | Introductions to Hydraulics- application of hydraulics Hydraulics-application. Fluid couplings-Drive tech- Waste Evacuation system. Spinning-working principle of pneumatic speed variator-doffing sequence-electronics in doffing sequence.(35 hrs.) |



| Professional | Identify different | 57. Determination of settings, | Importance of overhead cleaners | | |
|------------------------------------|--|---|--|--|--|
| Skill 100Hrs; | motors, sensors and | speeds, production, | and their operation-drives, motors | | |
| Professional Knowledge 28Hrs | transducers applications in textile. | efficiency and machinery particulars for draw frame. (40 hrs.) 58. Determination of settings, speeds, production, efficiency and machinery particulars for speed frame. (40 hrs.) 59. Determination of settings, speeds, production, efficiency and machinery particulars for spinning & winding. (20 hrs.) | sensors and transducers operations in overhead cleaners Importance of OE Spinning- electronic controls- drives, motors and mechanism in OE Spinning Principle of Winding-electronic controls in Auto corner - Principle of conveyor operation. (28 hrs.) | | |
| Project work / Industrial visit | | | | | |



| SYLLABUS FOR TEXTILE MECHATRONICS TRADE | | | | |
|---|---|---|--|--|
| SECOND YEAR | | | | |
| Duration | Reference Learning outcome | Professional Skills (Trade Practical) With Indicative Hours | Professional Knowledge (Trade Theory) | |
| Professional Skill 50Hrs; Professional Knowledge 18 Hrs | Identify different components of yarn preparatory machine for its maintenance. | 60. Determination of settings, speeds, production, efficiency and machinery particulars for yarn preparatory machine. (25 hrs.) 61. Identification of mechanical, electrical & electronics components of the machine, setting & maintenance. (25 hrs.) | Principles of yarn preparatory m/c. (18 hrs.) | |
| Professional Skill 50Hrs; Professional Knowledge 18 Hrs | Check different components of knitting & weaving machine for its maintenance. | 62. Determination of settings, speeds, production, efficiency and machinery particulars for knitting & weaving machine. (25 hrs.) 63. Identification of mechanical, electrical & electronics components of the machine, setting & maintenance. (25 hrs.) | Principles of knitting & weaving machine.(18 hrs.) | |
| Professional Skill 50Hrs; Professional Knowledge 18 Hrs | Identify different components of Handloom & Power loom Turning for its maintenance. | 64. Handloom & Power loom Turning & setting & production & running. (25 hrs.) 65. Identification of mechanical, electrical & electronics components of the machine, setting & maintenance. (25 hrs.) | Working principles of different types of looms.(18 hrs.) | |
| Professional Skill 125Hrs; Professional | Check different Pneumatic Automation & control In Textile | 66. Study of constructional features of pneumatic components, using cut- section models and | PNEUMATIC AUTOMATION IN TEXTILE MACHINES: Introduction to pneumatics-application of pneumatics in blow room | |



| Knowledge 45 Hrs | Machines. | demonstration KIT. (45 hrs.) Festo trainer kit. (50 hrs.) Simulation of multiple actuator systems. (30 hrs.) Festo trainer kit. (50 hrs.) Gatuator systems. (30 hrs.) Festo trainer kit. (50 hrs.) |
|--|--|--|
| Professional Skill 175Hrs; Professional Knowledge 63 Hrs | Simulate electro- pneumatic systems involving pneumatic controls. | 69. Simulation of electro- pneumatic systems. (50 hrs.) 70. Simulation of electro- pneumatic systems employing proximity switches, optical sensors and capacitive sensors. (75 hrs.) 71. Simple circuits using hydraulic elements. (50 hrs.) Pneumatic controls winding machines and ring frames involved and their Pneumatic controls winding basic operations. Pneumatic controls winding machines-components involved and their control systems. |
| Professional Skill 100Hrs; Professional Knowledge 36 Hrs | Apply Advanced Automation System in Textile industries. | 72. Identification of PLC blocks. (30 hrs.) 73. Simple experiment on PLC. (40 hrs.) 74. PLC based electronic controls. (30 hrs.) 75. Simple experiment on PLC. 76. PLC based electronic (40 hrs.) 77. PLC based electronic (30 hrs.) |
| Professional Skill 175Hrs; Professional Knowledge 63 Hrs | Identify different HMI panels in textile industries & their applications. | 75. Introduction to HMI (Human m/c Interface) Software. (40 industries-hand held operating system. 76. Calculation, setting of modern spinning & weaving machines. (90 hrs.) 77. Identification of mechanical, electrical & electronics components of the machine, setting & maintenance. (45 |



| | | hrs.) | |
|---------------|-----------------------|-----------------------------------|------------------------------------|
| Professional | Check different flat | 78. Calculation of speed. | Working of flat /circular knitting |
| Skill 125Hrs; | /circular knitting | Production and study of | machine- control, Operations and |
| | machine for | different mechanisms of flat | their importance. (45 hrs.) |
| Professional | maintenance. | / circular machines. (75 hrs.) | |
| Knowledge | | 79. Identification of mechanical, | |
| 45 Hrs | | electrical &electronics | |
| | | components of the machine, | |
| | | setting &maintenance. (50 | |
| | | hrs.) | |
| Professional | Check different | 80. Industrial safety & Health | Quality concept, ISO9001-2000, |
| Skill 150Hrs; | production methods, | hazard. (20 hrs.) | SA8000, ISO14001-2004, 5S |
| | machine | 81. Industrial Visit & Implant | system, OHSAS18001-1999 |
| Professional | maintenance & | training in production & | Industrial Visit. (54 hrs.) |
| Knowledge | quality control | machine maintenance. (130 | |
| 54 Hrs | concepts in Industry. | hrs.) | |
| Project work | | | |



SYLLABUS FOR CORE SKILLS

1. Workshop Calculation & Science(Common for two year course) (80Hrs + 80 Hrs)

2. Engineering Drawing(Common for Group-I (Mechanical Trade Group))((80Hrs + 80 Hrs)

3. Employability Skills(Common for all CTS trades) (160Hrs + 80 Hrs)

Learning outcomes, assessment criteria, syllabus and Tool List of Core Skills subjects which is common for a group of trades, provided separately inwww.bharatskills.gov.in



E

| List of Tools and Equipment | | | | | | | | |
|---|--|--------|--------------------------------------|-----------|--|--|--|--|
| | TEXTILE MECHATRONICS (For Batch of 24 candidates) | | | | | | | |
| S No. | S No. Name of the Tools and Equipment Specification Quantity | | | | | | | |
| A. 1 | RAINEES TOOL KIT (For each addition | onal u | nit trainees tool kit sl. 1-25 is re | quired | | | | |
| addition | ally) | I | | | | | | |
| 1. | Combination Pliers | 200 | mm insulated | 24+1 Nos. | | | | |
| 2. | Screw Driver | 200 | mm | 24+1 Nos. | | | | |
| 3. | Screw Driver | 100 | mm | 24+1 Nos. | | | | |
| 4. | Terminal Screw Driver | | | 24+1 Nos. | | | | |
| 5. | Hammer Ball Pein | 0.25 | kg | 24+1 Nos. | | | | |
| 6. | Try Square | 200 | mm | 24+1 Nos. | | | | |
| 7. | File round (half) | 2" cı | ut 250 mm | 24+1 Nos. | | | | |
| 8. | File round | 150 | mm | 24+1 Nos. | | | | |
| 9. | Plumb Both | 115 | gm. | 24+1 Nos. | | | | |
| 10. | Barwood Mallet | 1 Kg | . (75 mm X150 mm) | 24+1 Nos. | | | | |
| 11. | Knife | | | 24+1 Nos. | | | | |
| 12. | Wood rasp file | 250 | mm | 24+1 Nos. | | | | |
| 13. | Firmer chisel | 12 m | าฑ | 24+1 Nos. | | | | |
| 14. | Firmer chisel | 6 mr | n | 24+1 Nos. | | | | |
| 15. | Neon Tester | | | 24+1 Nos. | | | | |
| 16. | Tenon saw | 250 | mm | 24+1 Nos. | | | | |
| 17. | File flat | 25 c | m. 2 nd cut | 24+1 Nos. | | | | |
| 18. | File flat | 25 c | m. Smooth | 24+1 Nos. | | | | |
| 19. | Steel Rule | 300 | mm to read Metric | 24+1 Nos. | | | | |
| 20. | Test lamp | | | 24+1 Nos. | | | | |
| 21. | Circlip Opener | | | 24+1 Nos. | | | | |
| 22. | Continuity Tester | | | 24+1 Nos. | | | | |
| 23. | Glouse | | | 24+1 Nos. | | | | |
| 24. | Insulating Tape | | | 24+1 Nos. | | | | |
| 25. | Electrical soldering Iron | | | 24+1 Nos. | | | | |
| B. SHOP TOOLS, INSTRUMENTS – For 2 (1+1) units no additional items are required | | | | | | | | |
| Lists of Tools: | | | | | | | | |
| 26. | Ammeter | 1 M/ | A to 500 MA | 1 No. | | | | |
| 27. | Ammeter | 0 to | lamp D.C | 1 No. | | | | |
| 28. | DC ammeter | (0-5) | Α | 4 Nos. | | | | |
| 29. | Ammeter | (0-50 | 0) mA | 3 Nos. | | | | |
| 30. | AC ammeter | (0-10 | D)A | 4 Nos. | | | | |
| 31. | DC voltmeter | (0-2 | 50)V | 4Nos. | | | | |



| | 1 | | 1 |
|-----|---------------------------------|--|--------|
| 32. | Mill voltmeter | 100-0-100 m Volt | 1 No. |
| 33. | Digital voltmeter | | 3 Nos. |
| 34. | AC Voltmeter | (0-300) V | 2 Nos. |
| 35. | AC voltmeter | (0-600) V | 1 No. |
| 36. | AC Voltmeter | M.I. 0-500V | 1 No. |
| 37. | KW meter | 0 to 1 K.W. capacity 1:2 | 1 No. |
| 38. | Single phase power factor | | 1 No. |
| | meter | | |
| 39. | Frequency meter | | 1 No. |
| 40. | AC Energy meter | single phase 5A 230V | 1 No. |
| 41. | Megger | 500 volts | 1 No. |
| 42. | Fan | DC 220 Volt 1200 mm | 1 No. |
| 43. | Electric hot plate | 150 Watt. 220V with temperature | 1 No. |
| | | control | |
| 44. | Electric kettle | 1000 watts. 230 V | 1 No. |
| 45. | Immersion heater | 750/1000/1500W-230V | 1 No. |
| 46. | Series type ohm meter | 0-2000 approximate | 1 No. |
| 47. | Shunt type ohm meter | 0-25 approximate | 1 No. |
| 48. | 3-point DC starter1 | | 1 No. |
| 49. | 4-point DC starters | | 1 No. |
| 50. | Cut out, reverse current over | | 1 No. |
| | load voltage relays | | |
| 51. | Starters | 3-phase, 400V, 50 cycles, 2 to 5 H.P. AC motors | 1 No. |
| 52. | Auto transformer type starter | | 1 No. |
| 53. | Star delta starter with manual, | | 1 No. |
| | semi auto & Automatic | | |
| 54. | Direct on line starter | | 1 No. |
| 55. | Multimeter | | 1 No. |
| 56. | Motor generator set consisting | Motor shunt 5HP, 440 Volts with | 1 No. |
| | of: | starting Compensator and | |
| | | switch directly coupled to | |
| | | generator A.C 3.5 KVA, 400/230 | |
| | | Volts, 3-phase, 4 wire, 0.3 PF 50 | |
| | | cycles with exciter and 1 switch | |
| | | Board mounted with regulator | |
| | | circuit breaker, ammeter, | |
| | | voltmeter frequency meter, | |
| | | knife blade switch and fuses | |
| | | etc,., set complete with cast iron | |
| | | bed plate, fixing blots, | |
| | | foundation bolts & flexible | |
| | | coupling | |
| 57. | Motor shunt DC, | 220 volt, 2 to 3 H.P. | 1 No. |



| 58. | Motor AC Single phase. | 230 volt. 1 H.P. repulsion type | 1 No. |
|-----|---|---|------------------|
| 50. | | with starter and switch | 1.101 |
| 59. | Motor AC Single | phase 230 volt. 50 cycles series | 1 No. |
| | | type with starter/switch H.P. | |
| 60. | Current transformer | | 1 No. |
| 61. | Potential transformer | | 1 No. |
| 62. | Variable auto transformer | 0-250 V 5 apms | 1 No. |
| 63. | Single phase resistive load | 3 KW | 1 No. |
| 64. | Three phase resistive load | 10 KW | 1 No. |
| 65. | Motor generator set consisting of: | Motor Induction squirrel cage, 7 HP 400 volts, 50 cycle 3-phase with star delta starter and switch directly coupled to DC shunt generator, 5 KW 400 volts, switch board mounted with regulator, air circuit breaker, ammeter, voltmeter knife blade switches and fuses, set complete with cast iron and plate, fixing blots. Foundation bolts and Elexible coupling. | 1Complete set |
| 66. | Motor of AC squirrel cage, | 3-phase 400 volt, 50 cycles, 2 to 3 HP with star delta starter | 1 No. |
| 67. | Motor AC phase-wound slip ring type | 5 HP 400 volts, 3-phase, 50 cycles with starter and switch | 1 No. |
| 68. | Soldering Iron set with temp control | | 1 No. |
| 69. | Soldering Iron | | 1 No. |
| 70. | De-soldering pump | | 1 No. |
| 71. | RPS | | 3 Nos. |
| 72. | CRO | | 1 No. |
| 73. | PLC trainer | | 1 No. |
| 74. | AF Oscillator | | 1 No. |
| 75. | Foam extinguisher | | 1 No. |
| 76. | Dry extinguisher (powder) | | 1 No. |
| 77. | Carbon dioxide Extinguisher | | 1 No. |
| 78. | Sand bucket | | 1 No. |
| 79. | Dry c ell | | 1 No. |
| 80. | Lead Acid battery | 12 V, 10 AH | 1 No. |
| 81. | Rheostat | 50 ohms' /5A | 4 Nos. |
| 82. | Ceramic Resistor | 10 ohms, 22 ohms, 68 ohms, 100 ohms, 47 ohms | 3Sets. |
| 83. | Load resistance | | 1 Set. |
| 84. | Resistor | 58 k ohms, 2 ohms, 100 ohms | 1 Set. |
| 85. | Rheostat | 750 ohms, 1.2 ohms | 1 Set. |



| 86. | Capacitor | 60 uF | 1 Set. |
|---------|------------------------------|----------------------------|-------------|
| 87. | Inductor | 95 Mh | 1 Set. |
| 88. | Wiring Tool kit | | 3 Nos. |
| 89. | Sodium vapour lamp | | 2 Nos. |
| 90. | Mercury lamp | | 2 Nos. |
| 91. | Megger Earth electrode | 25 million to 1550 ohms | 1 No. |
| 92. | Festo Trainer Kit | | 1 No. |
| C. GENE | RAL SHOP OUTFIT | | |
| 93. | Pliers side cutting | 200 mm | 12 Nos. |
| 94. | Pliers Flat nose | 150 mm | 7 Nos. |
| 95. | Pliers round nose | | 7 Nos. |
| 96. | Pliers long nose | | 12 Nos. |
| 97. | Screw driver heavy duty | 250 mm | 12 Nos. |
| 98. | Screw driver Square blade | 7 mm X 300 mm | 12 Nos. |
| 99. | Firmer Chisel | 25 m | 12 Nos. |
| 100. | Firmer Chisel | 10 mm | 12 Nos. |
| 101. | Marking Gauge | | 7 Nos. |
| 102. | Combination bevel Protractor | | 3 Nos. |
| 103. | Cold Chisel flat | 25x200 mm | 4 Nos. |
| 104. | Cold Chisel flat | 18 X200 mm | 4 Nos. |
| 105. | Hammer Ball Pein | 0.5 kg. | 7 Nos. |
| 106. | Hammer Ball Pein | 0.75 kg. | 7 Nos. |
| 107. | Hammer Ball Pein | 1 kg. | 7 Nos. |
| 108. | Hammer Cross Pein | 0.5 kg. | 7 Nos. |
| 109. | Wall jumper Octagonal | 37 mmX450 mm, 37 mmX600mm | 2 Nos. Each |
| 110. | Centre Punch | 100 mm | 7 Nos. |
| 111. | File flat | 300 mm rough | 7 Nos. |
| 112. | File flat | 300 mm 2nd. Cut | 7 Nos. |
| 113. | File flat | 250 mm Bastard | 7 Nos. |
| 114. | File flat | 250 mm smooth | 7 Nos. |
| 115. | File half round | 300 mm 2 nd cut | 7 Nos. |
| 116. | File Triangular | 150 mm 2 nd cut | 4 Nos. |
| 117. | Spanner double ended | set of 6 | 7Sets |
| 118. | Adjustable Spanner | 350 mm | 2 Sets |
| 119. | Foot Print grip | 250 mm | 2 Set |
| 120. | Allen keys | (Metric & Inches) | 20 Sets |
| 121. | Steel Rule | 30 cm | 7 Nos. |
| 122. | Steel Measuring Tape | 2 m | 7 Nos. |
| 123. | Steel Measuring Tape | 20m | 2 Nos. |
| 124. | Hacksaw frame Adjustable | 200 mm to 300mm | 7 Nos. |
| 125. | Spirit level | 300 mm | 3 Nos. |
| 126. | Bench vice | 150 mm | 3 Nos. |
| 127. | Bench vice | 100 mm | 2 Nos. |
| 128. | Pipe Wrench | 300 mm | 12 Nos. |



| 129. | Spanner | up to 32 mm | 12 Nos. |
|------|----------------------------------|-------------------|---------|
| 130. | Vernier caliper | | 2 Nos. |
| 131. | Ring spanner | | 3 Set |
| 132. | grip Plier | 12" | 4 Nos. |
| 133. | Inner caliper | | 7 Nos. |
| 134. | Outer caliper | | 7 Nos. |
| 135. | Box spanner | | 4 Set |
| 136. | Torque spanner | | 3 Nos. |
| 137. | File Swiss type needle set | | 5 Nos. |
| 138. | Shore hardness tester for rubber | | 1 No. |
| 139. | Needle file | | 3 Set |
| 140. | Nylon hammer | | 7 Nos. |
| 141. | Puller | 2 arm, 3 arm | 3 Each |
| 142. | Copper tube cutter | | 3 Nos. |
| 143. | Ratchet brace | 6 mm capacity | 7 Nos. |
| 144. | Ratchet bit | 4 mm and 6 mm | 7 Nos. |
| 145. | Vernier Caliper | 200 mm (ordinary) | 7 Nos. |
| 146. | Snips | | 7 Nos. |
| 147. | Conduit Pipe die set | | 7 Nos. |
| 148. | Tong Tester | | 2 Nos. |
| 149. | Ohm meter | | 2 Nos. |
| 150. | Grimping tool | Manual | 1 No. |
| 151. | Blow Lamp | | 2 Nos. |
| 152. | Multimeter | | 2 Nos. |
| 153. | Ladle | | 7 Nos. |
| 154. | Pipe Vice | 18" | 2 Nos. |

Note: -

1. All the tools and equipment are to be procured as per BIS specification.

2. Internet facility is desired to be provided in the class room.



The DGT sincerely acknowledges contributions of the Industries, State Directorates, Trade Experts, Domain Experts, trainers of ITIs, NSTIs, faculties from universities and all others who contributed in revising the curriculum.

Special acknowledgement is extended by DGT to the following expert members who had contributed immensely in this curriculum.

| List of Expert Members participated/ contributed for finalizing the course curriculum of Textile Mechatronics Trade | | | | |
|---|--------------------------------------|--|-------------|--|
| S No. | Name & Designation Shri. /Mr./Ms. | Organization | Designation | |
| Industry Expert | | | | |
| 1. | G.Bhowmik Director | CSTARI, Kolkata | Chairman | |
| 2. | Dr. S.M. Chatterjee Advisor | Tech. Edu., Govt. of W.B., Kalyani | Member | |
| 3. | Dr.A.K.Samanta | Instt. of Jute Technology, Kolkata | Member | |
| 4. | Prof. Swapan Kr. Ghosh | Instt. of Jute Technology, Kolkata | Member | |
| 5. | Dr. Satyaki Bhattacharyya | Kalyani Govt. Engg. College, Kalyani | Member | |
| 6. | T.Sundararaj | Commissioner of Emp.&Trg., Chennai-32 | Member | |
| 7. | S. Mondal Dy. Director | ITI Gariahat | Member | |
| 8. | S.S.Pal | Kalyani, Spinning Mill | Member | |
| 9. | Dr. S.K.Mandal | NITTTR, Kolkata | Member | |
| 10. | P.Sengupta | Jaya Shree Textiles, Rishra-712249 | Member | |
| 11. | Sunanda Mitra | Apparel Export Promotion Council | Member | |
| 12. | Amitabha Ray | Kalyani Spinning Mill | Member | |
| 13. | T.Mukhopadhyay DDT | CSTARI, Kolkata | Member | |
| 14. | A. Chakraborty Training Officer | CSTARI, Kolkata | Member | |
| 15. | R.B.Ram Asstt. DDT | CSTARI, Kolkata | Member | |
| 16. | S.B.Sardar Training Officer, | CSTARI, Kolkata | Member | |
| 17. | P.K.Kolay Training Officer | CSTARI, Kolkata | Member | |
| 18. | R.N.Manna Training Officer | CSTARI, Kolkata | Member | |



ABBREVIATIONS

| CTS | Craftsmen Training Scheme |
|------|--|
| ATS | Apprenticeship Training Scheme |
| CITS | Craft Instructor Training Scheme |
| DGT | Directorate General of Training |
| MSDE | Ministry of Skill Development and Entrepreneurship |
| NTC | National Trade Certificate |
| NAC | National Apprenticeship Certificate |
| NCIC | National Craft Instructor Certificate |
| LD | Locomotor Disability |
| СР | Cerebral Palsy |
| MD | Multiple Disabilities |
| LV | Low Vision |
| НН | Hard of Hearing |
| ID | Intellectual Disabilities |
| LC | Leprosy Cured |
| SLD | Specific Learning Disabilities |
| DW | Dwarfism |
| MI | Mental Illness |
| AA | Acid Attack |
| PwD | Person with disabilities |



